LENNOX Service Literature

UNIT INFORMATION

Corp. 0704-L2
Revised October 8, 2010

XC14

XC14 (HFC-410A) Series Units

⚠ WARNING

Improper installation, adjustment, alteration, service or maintenance can cause personal injury, loss of life, or damage to property.

Installation and service must be performed by a licensed professional installer (or equivalent) or a service agency.

⚠ IMPORTANT

This unit must be matched with an indoor coil as specified in *Lennox XC14 Engineering Handbook*. Coils previously charged with HCFC-22 must be flushed.

⚠ WARNING

Electric Shock Hazard. Can cause injury or death. Unit must be grounded in accordance with national and local codes.

Line voltage is present at all components when unit is not in operation on units with single-pole contactors. Disconnect all remote electric power supplies before opening access panel. Unit may have multiple power supplies.

TABLE OF CONTENTS

The XC14 air conditioners, which will also be referred to in this instruction as the outdoor unit, uses HFC-410A refrigerant. This outdoor unit must be installed with a matching indoor unit and line set as outlined in the *Lennox XC14 Engineering Handbook*.

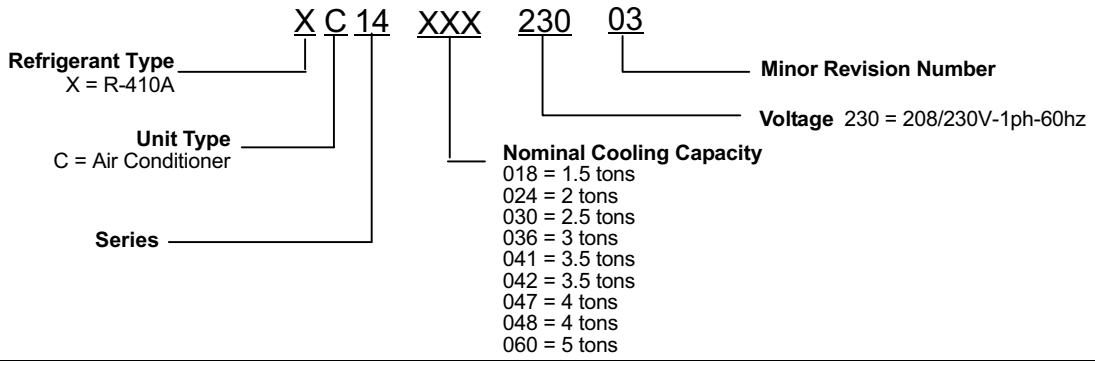
This outdoor unit is designed for use in systems that use one of the following refrigerant metering devices:

- Expansion valve (TXV)
- Fixed orifice

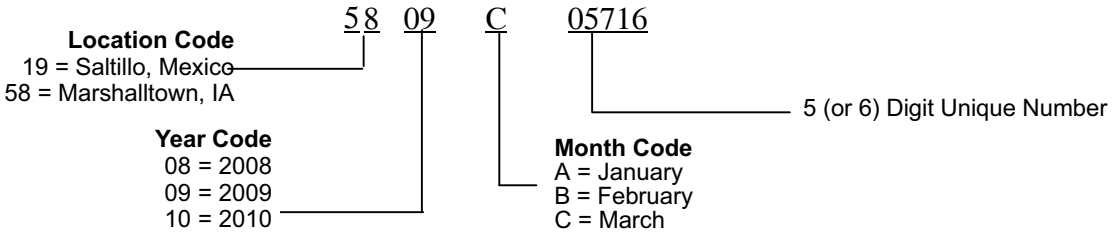
⚠ IMPORTANT

The Clean Air Act of 1990 bans the intentional venting of refrigerant (CFCs, HCFCs and HFCs) as of July 1, 1992. Approved methods of recovery, recycling or reclaiming must be followed. Fines and/or incarceration may be levied for noncompliance.

Model Number Identification



Typical Serial Number Identification



Specifications

Model Number	Unit		Outdoor Fan	
	Sound Rating Number (dB)[1]	Factory Refrigerant Charge[2]	Number of Blades	Diameter - inches.
XC14-018-230-01	71	6 lbs. 12 oz.	3	18
XC14-018-230-02	71	5 lbs. 11 oz.	3	18

Model Number	Unit		Outdoor Fan	
	Sound Rating Number (dB)[1]	Factory Refrigerant Charge[2]	Number of Blades	Diameter - inches.
XC14-024-230-01	71	7 lbs. 10 oz.	3	22
XC14-024-230-02	71	6 lbs. 8 oz.	3	22

Model Number	Unit		Outdoor Fan	
	Sound Rating Number (dB)[1]	Factory Refrigerant Charge[2]	Number of Blades	Diameter - inches.
XC14-030-230-01	71	8 lbs. 0 oz.	3	22
XC14-030-230-02	71	8 lbs. 0 oz.	3	22
XC14-030-230-03	71	6 lbs. 11 oz.	3	22

Model Number	Unit		Outdoor Fan	
	Sound Rating Number (dB)[1]	Factory Refrigerant Charge[2]	Number of Blades	Diameter - inches.
XC14-036-230-01	70	8 lbs. 9 oz.	3	22
XC14-036-230-02	70	8 lbs. 9 oz.	3	22
XC14-036-230-03	70	6 lbs. 11 oz.	3	22

Model Number	Unit		Outdoor Fan	
	Sound Rating Number (dB)[1]	Factory Refrigerant Charge[2]	Number of Blades	Diameter - inches.
XC14-041-230-01	73	10 lbs. 1 oz.	4	22

Model Number	Unit		Outdoor Fan	
	Sound Rating Number (dB)[1]	Factory Refrigerant Charge[2]	Number of Blades	Diameter - inches.
XC14-042-230-01	73	8 lbs. 10 oz.	4	22
XC14-042-230-02	73	8 lbs. 10 oz.	4	22

Model Number	Unit		Outdoor Fan	
	Sound Rating Number (dB)[1]	Factory Refrigerant Charge[2]	Number of Blades	Diameter - inches.
XC14-047-230-01	73	11 lbs. 3 oz.	4	22

Model Number	Unit		Outdoor Fan	
	Sound Rating Number (dB)[1]	Factory Refrigerant Charge[2]	Number of Blades	Diameter - inches.
XC14-048-230-01	73	10 lbs. 0 oz.	4	22
XC14-048-230-02	73	10 lbs. 0 oz.	4	22

Model Number	Unit		Outdoor Fan	
	Sound Rating Number (dB)[1]	Factory Refrigerant Charge[2]	Number of Blades	Diameter - inches.
XC14-060-230-01	73	12 lbs. 0 oz.	4	22
XC14-060-230-02	73	12 lbs. 0 oz.	4	22

[1] Tested according to AHRI Standard 270-2008 test conditions.

[2] Refrigerant charge sufficient for 15 feet length of refrigerant lines.

Electrical Data

208/230V-60 Hz-1 Ph

Model Number	Unit		Compressor		Condenser Fan			
	Maximum Over-current Protection (amps)[1]	Minimum Circuity Ampacity[2]	Rated Load Amps (RLA)	Locked Rotor Amps (LRA)	Motor HP	Nominal RPM	Full Load Amps (FLA)	Locked Rotor Amps (LRA)
XC14-018-230-01	20	12.3	9.0	48.0	1/10	1075	0.7	1.4
XC14-018-230-02	20	13.2	10.0	48.0	1/10	1075	0.7	1.4

208/230V-60 Hz-1 Ph

Model Number	Unit		Compressor		Condenser Fan			
	Maximum Over-current Protection (amps)[1]	Minimum Circuity Ampacity[2]	Rated Load Amps (RLA)	Locked Rotor Amps (LRA)	Motor HP	Nominal RPM	Full Load Amps (FLA)	Locked Rotor Amps (LRA)
XC14-024-230-01	30	17.9	13.4	58.3	1/10	1075	0.7	1.4
XC14-024-230-02	30	17.9	13.7	58.3	1/6	825	1.1	1.9

208/230V-60 Hz-1 Ph

Model Number	Unit		Compressor		Condenser Fan			
	Maximum Over-current Protection (amps)[1]	Minimum Circuity Ampacity[2]	Rated Load Amps (RLA)	Locked Rotor Amps (LRA)	Motor HP	Nominal RPM	Full Load Amps (FLA)	Locked Rotor Amps (LRA)
XC14-030-230-01	30	17.2	12.9	64.0	1/6	825	1.1	2.1
XC14-030-230-02	30	17.2	12.9	64.0	1/6	825	1.1	2.1
XC14-030-230-03	30	17.2	12.9	64.0	1/6	825	1.1	2.1

208/230V-60 Hz-1 Ph

Model Number	Unit		Compressor		Condenser Fan			
	Maximum Over-current Protection (amps)[1]	Minimum Circuity Ampacity[2]	Rated Load Amps (RLA)	Locked Rotor Amps (LRA)	Motor HP	Nominal RPM	Full Load Amps (FLA)	Locked Rotor Amps (LRA)
XC14-036-230-01	30	18.7	14.1	77.0	1/6	825	1.1	2.1
XC14-036-230-02	30	18.7	14.1	77.0	1/6	825	1.1	2.1
XC14-036-230-03	30	18.7	14.1	77.0	1/6	825	1.1	1.9

208/230V-60 Hz-1 Ph

Model Number	Unit		Compressor		Condenser Fan			
	Maximum Over-current Protection (amps)[1]	Minimum Circuity Ampacity[2]	Rated Load Amps (RLA)	Locked Rotor Amps (LRA)	Motor HP	Nominal RPM	Full Load Amps (FLA)	Locked Rotor Amps (LRA)
XC14-041-230-01	35	22.8	16.7	79.0	1/14	825	1.7	3.1

208/230V-60 Hz-1 Ph

Model Number	Unit		Compressor		Condenser Fan			
	Maximum Over-current Protection (amps)[1]	Minimum Circuity Ampacity[2]	Rated Load Amps (RLA)	Locked Rotor Amps (LRA)	Motor HP	Nominal RPM	Full Load Amps (FLA)	Locked Rotor Amps (LRA)
XC14-042-230-01	40	24.1	17.9	112.0	1/4	825	1.7	3.1
XC14-042-230-02	40	24.1	17.9	112.0	1/4	825	1.7	3.1

208/230V-60 Hz-1 Ph

Model Number	Unit		Compressor		Condenser Fan			
	Maximum Over-current Protection (amps)[1]	Minimum Circuity Ampacity[2]	Rated Load Amps (RLA)	Locked Rotor Amps (LRA)	Motor HP	Nominal RPM	Full Load Amps (FLA)	Locked Rotor Amps (LRA)-
XC14-047-230-01	45	26.7	19.9	109.0	1/3	825	1.8	2.9

208/230V-60 Hz-1 Ph

Model Number	Unit		Compressor		Condenser Fan			
	Maximum Over-current Protection (amps)[1]	Minimum Circuity Ampacity[2]	Rated Load Amps (RLA)	Locked Rotor Amps (LRA)	Motor HP	Nominal RPM	Full Load Amps (FLA)	Locked Rotor Amps (LRA)
XC14-048-230-01	50	29.0	21.8	117.0	1/4	825	1.7	3.1
XC14-048-230-02	50	29.0	21.8	117.0	1/4	825	1.7	3.1

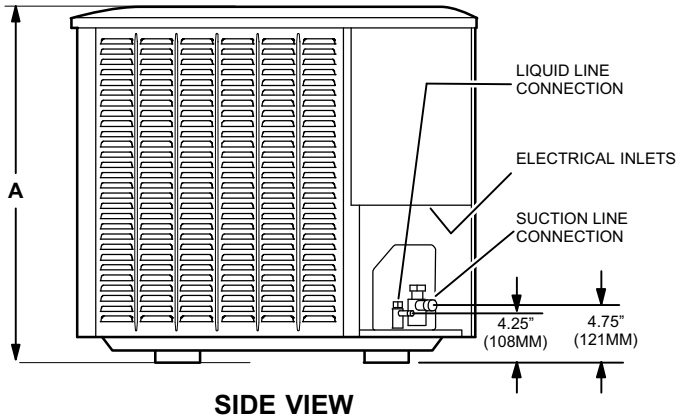
208/230V-60 Hz-1 Ph

Model Number	Unit		Compressor		Condenser Fan			
	Maximum Over-current Protection (amps)[1]	Minimum Circuity Ampacity[2]	Rated Load Amps (RLA)	Locked Rotor Amps (LRA)	Motor HP	Nominal RPM	Full Load Amps (FLA)	Locked Rotor Amps (LRA)
XC14-060-230-01	60	34.8	26.4	134.0	1/3	825	1.8	2.9
XC14-060-230-02	60	34.8	26.4	134.0	1/3	825	1.8	2.9

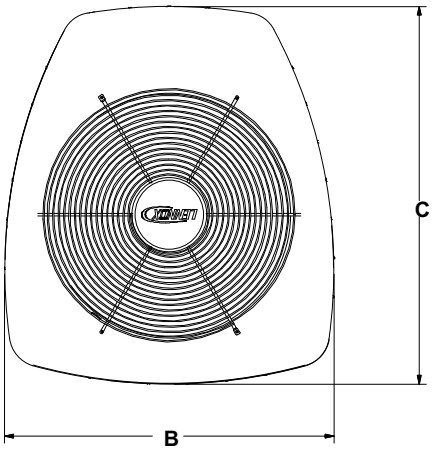
[1] HACR type circuit breaker or fuse.

[2] Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

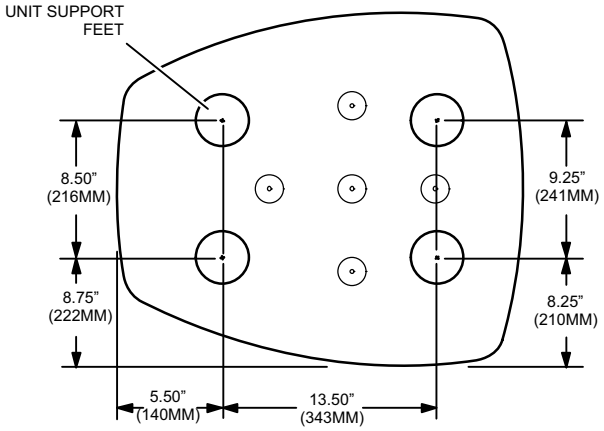
Unit Dimensions - Inches (mm)



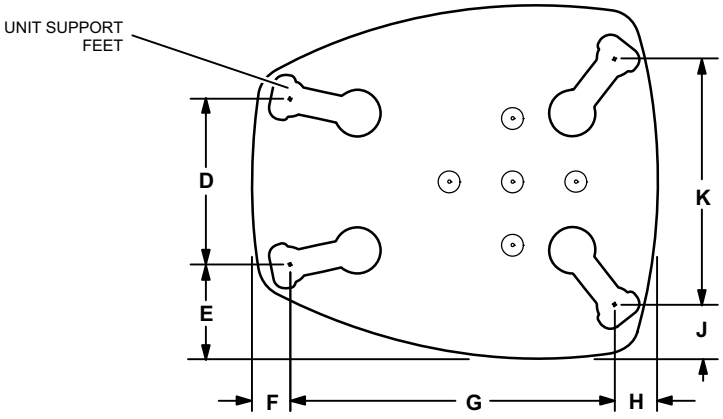
SIDE VIEW



TOP VIEW



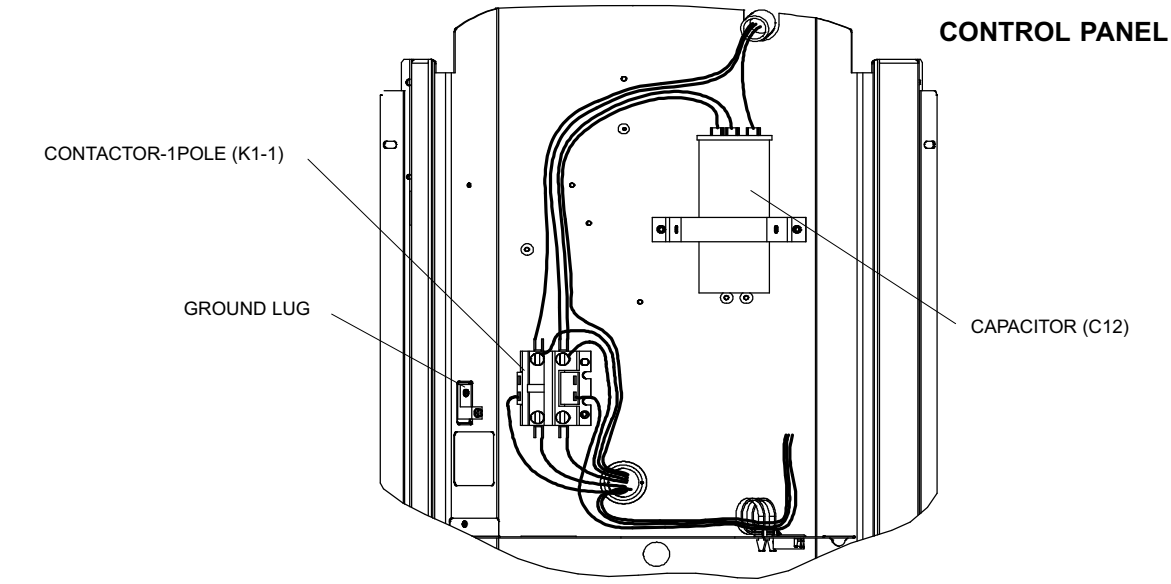
XC14-018-230-XX (All) and -024-01 BASE SECTION

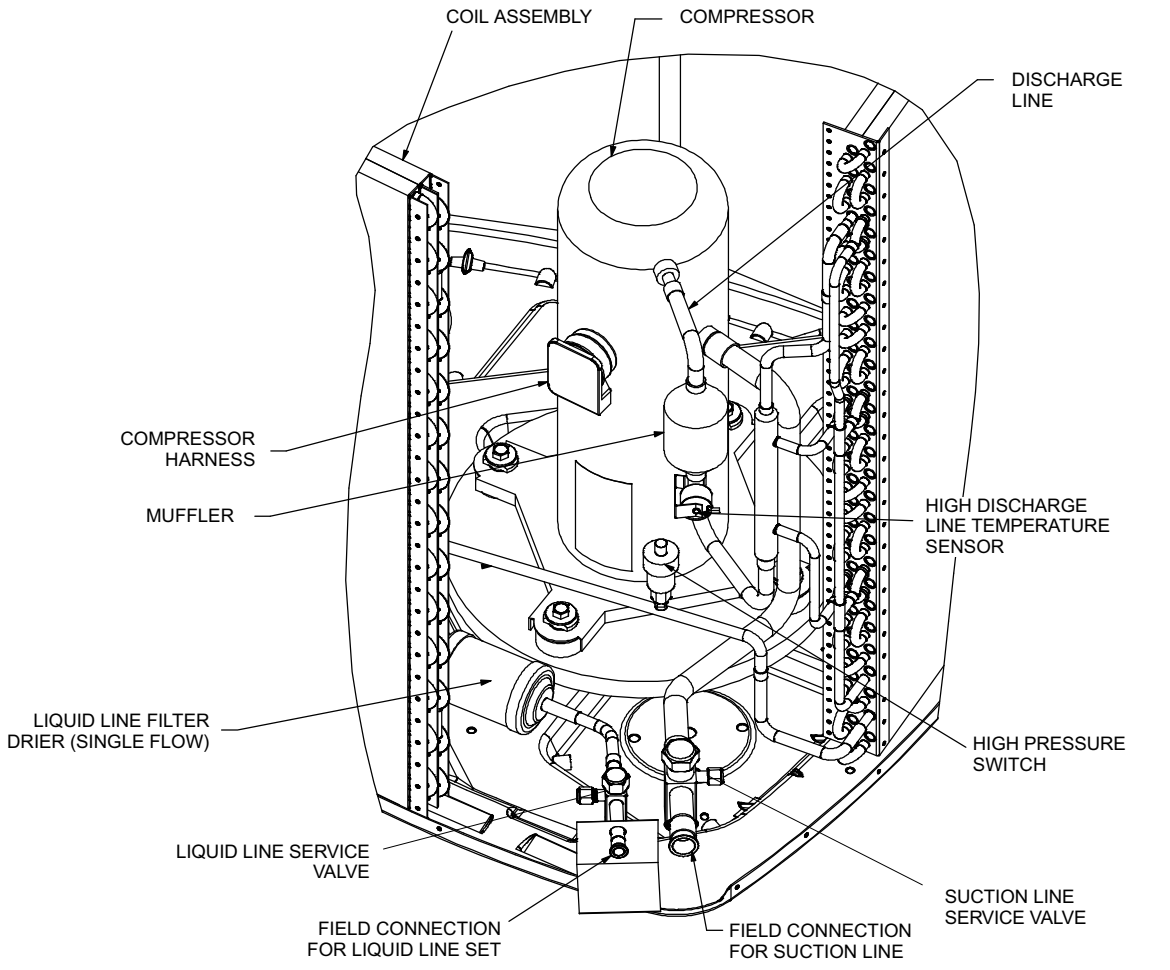


XC14-024-230-02 TO -060 BASE WITH ELONGATED LEGS

Model Numbers	XC14-XXX-230-XX — Dimensions - in. (mm)									
	A	B	C	D	E	F	G	H	J	K
XC14-018-230-XX (All)	31 (787)	27 686)	28 (711)	See above.						
XC14-024-230-01	31 (787)	27 (686)	28 (711)							
XC14-024-230-02 and XC14-024-230-03	35 (889)	30-1/2 (775)	35 (889)	13-7/8 (352)	7-3/4 (197)	3-1/4 (83)	27-1/8 (689)	3-5/8 (92)	4-1/2 (114)	20-5/8 (524)
XC14-030-230-01 and XC14-030-230-02	31 (787)	30-1/2 (775)	35 (889)							
XC14-030-230-03	39 (991)	30-1/2 (775)	35 (889)							
XC14-036-230-01 and XC14-036-230-02	31 (787)	30-1/2 (775)	35 (889)							
XC14-036-230-03	39 (991)	30-1/2 (775)	35 (889)							
XC14-042-230-XX (All)	31 (787)	30-1/2 (775)	35 (889)							
XC14-041-230- XX and XC14-048-230-XX (All)	39 (991)	30-1/2 (775)	35 (889)							
XC14-047-230-XX and XC14-060-230-XX (All)	35 (889)	35-1/2 (902)	39-1/2 (1003)	16-7/8 (429)	8-3/4 (222)	3-1/8 (79)	30-3/4 (781)	4-5/8 (117)	3-3/4 (95)	26.-7/8 (683)

Typical Unit Parts Arrangement





PLUMBING, SWITCHES AND SENSOR COMPONENTS

Figure 1. Typical Parts Arrangements

⚠ WARNING

This product and/or the indoor unit it is matched with may contain fiberglass wool.

Disturbing the insulation during installation, maintenance, or repair will expose you to fiberglass wool dust. Breathing this may cause lung cancer. (Fiberglass wool is known to the State of California to cause cancer.)

Fiberglass wool may also cause respiratory, skin, and eye irritation.

To reduce exposure to this substance or for further information, consult material safety data sheets available from address shown below, or contact your supervisor.

Lennox Industries Inc.
P.O. Box 799900
Dallas, TX 75379-9900

Operating Gauge Set and Service Valves

These instructions are intended as a general guide and do not supersede local codes in any way. Consult authorities who have jurisdiction before installation.

TORQUE REQUIREMENTS

When servicing or repairing heating, ventilating, and air conditioning components, ensure the fasteners are appropriately tightened. Table 1 lists torque values for fasteners.

⚠ IMPORTANT

Only use Allen wrenches of sufficient hardness (50Rc - Rockwell Harness Scale minimum). Fully insert the wrench into the valve stem recess.

Service valve stems are factory-torqued (from 9 ft-lbs for small valves, to 25 ft-lbs for large valves) to prevent refrigerant loss during shipping and handling. Using an Allen wrench rated at less than 50Rc risks rounding or breaking off the wrench, or stripping the valve stem recess.

See the Lennox Service and Application Notes #C-08-1 for further details and information.

⚠ IMPORTANT

To prevent stripping of the various caps used, the appropriately sized wrench should be used and fitted snugly over the cap before tightening.

Table 1. Torque Requirements

Parts	Recommended Torque	
Service valve cap	8 ft.- lb.	11 NM
Sheet metal screws	16 in.- lb.	2 NM
Machine screws #10	28 in.- lb.	3 NM
Compressor bolts	90 in.- lb.	10 NM
Gauge port seal cap	8 ft.- lb.	11 NM

USING MANIFOLD GAUGE SET

When checking the system charge, only use a manifold gauge set that features low loss anti-blow back fittings.

Manifold gauge set used with HFC-410A refrigerant systems must be capable of handling the higher system operating pressures. The gauges should be rated for use with pressures of 0 - 800 psig on the high side and a low side of 30” vacuum to 250 psig with dampened speed to 500 psi. Gauge hoses must be rated for use at up to 800 psig of pressure with a 4000 psig burst rating.

OPERATING SERVICE VALVES

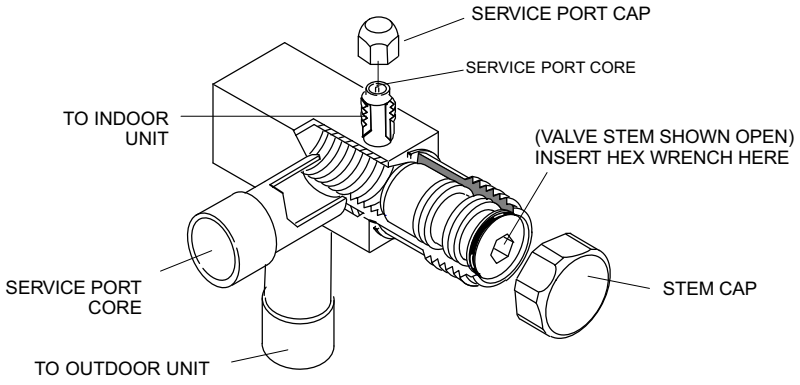
The liquid and vapor line service valves are used for removing refrigerant, flushing, leak testing, evacuating, checking charge and charging.

Each valve is equipped with a service port which has a factory-installed valve stem. Figure 2 provides information on how to access and operating both angle and ball service valves.

SERVICE VALVES ANGLE AND BALL

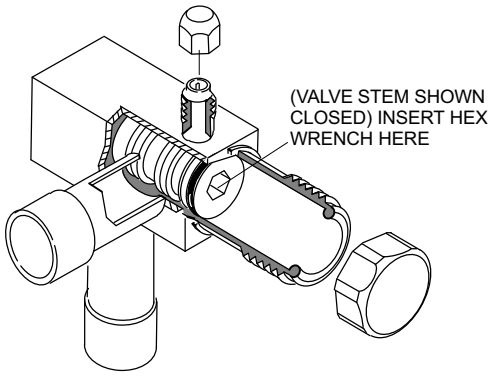
Operating Angle Type Service Valve:

1. Remove stem cap with an appropriately sized wrench.
2. Use a service wrench with a hex-head extension (3/16” for liquid line valve sizes and 5/16” for vapor line valve sizes) to back the stem out counterclockwise as far as it will go.



ANGLE-TYPE SERVICE VALVE (BACK-SEATED OPENED)

When service valve is **OPEN**, the service port is open to linE set, indoor and outdoor unit.

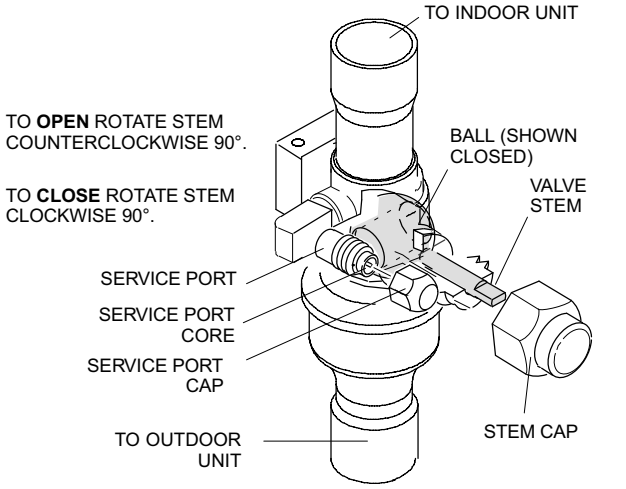


ANGLE-TYPE SERVICE VALVE (FRONT-SEATED CLOSED)

WHEN SERVICE VALVE IS **CLOSED**, THE SERVICE PORT IS OPEN TO THE LINE SET AND INDOOR UNIT.

Operating Ball Type Service Valve:

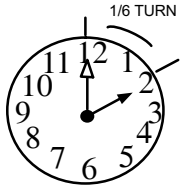
1. Remove stem cap with an appropriately sized wrench.
2. Use an appropriately sized wrenched to open. To open valve, roate stem counterclockwise 90°. To close rotate stem clockwise 90°.



To Access Service Port:

A service port cap protects the service port core from contamination and serves as the primary leak seal.

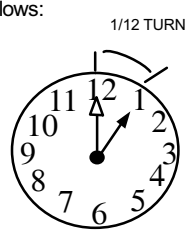
1. Remove service port cap with an appropriately sized wrench.
2. Connect gauge set to service port.
3. When testing is completed, replace service port cap and tighten as follows:
   - With torque wrench: Finger tighten and torque cap per table 1.
   - Without torque wrench: Finger tighten and use an appropriately sized wrench to turn an additional 1/6 turn clockwise.



Reinstall Stem Cap:

Stem cap protects the valve stem from damage and serves as the primary seal. Replace the stem cap and tighten as follows:

- With Torque Wrench: Finger tighten and then torque cap per table 1.
- Without Torque Wrench: Finger tighten and use an appropriately sized wrench to turn an additional 1/12 turn clockwise.



NOTE — A label with specific torque requirements may be affixed to the stem cap. If the label is present, use the specified torque.

Figure 2. Angle and Ball Service Valves

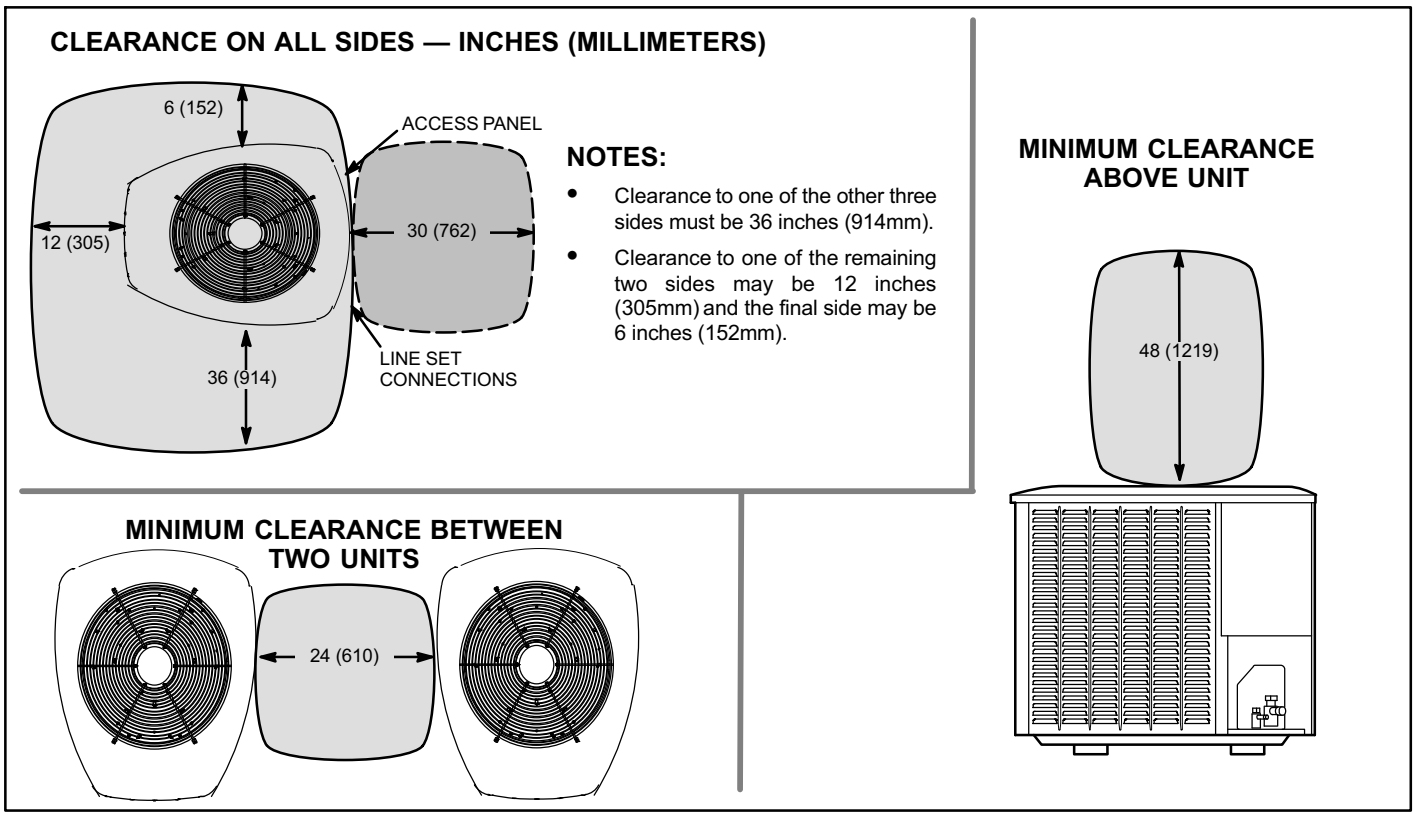


Figure 3. Installation Clearances

Outdoor Unit Placement

⚠ CAUTION

In order to avoid injury, take proper precaution when lifting heavy objects.

See *Unit Dimensions* on page 3 for sizing mounting slab, platforms or supports. Refer to figure 3 for mandatory installation clearance requirements.

POSITIONING CONSIDERATIONS

Consider the following when positioning the unit:

- Some localities are adopting sound ordinances based on the unit's sound level registered from the adjacent property, not from the installation property. Install the unit as far as possible from the property line.
- When possible, do not install the unit directly outside a window. Glass has a very high level of sound transmission. For proper placement of unit in relation to a window see the provided illustration in figure 4, detail A.

PLACING UNIT ON SLAB

When installing unit at grade level, the top of the slab should be high enough above grade so that water from higher ground will not collect around the unit. The slab should have a slope tolerance as described in figure 4, detail B.

NOTE — If necessary for stability, anchor unit to slab as described in figure 4, detail D.

ELEVATING THE UNIT

Units are outfitted with elongated support feet as illustrated in figure 4, detail C.

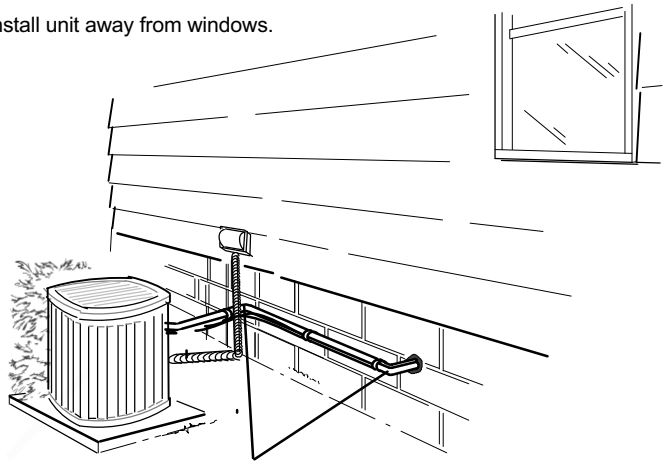
If additional elevation is necessary, raise the unit by extending the height of the unit support feet. This may be achieved by using a 2 inch (50.8mm) Schedule 40 female threaded adapter.

The specified coupling will fit snuggly into the recessed portion of the feet. Use additional 2 inch (50.8mm) Schedule 40 male threaded adaptors which can be threaded into the female threaded adaptors to make additional adjustments to the level of the unit.

NOTE — Keep the height of extenders short enough to ensure a sturdy installation. If it is necessary to extend further, consider a different type of field-fabricated framework that is sturdy enough for greater heights.

DETAIL A— Outside Unit Placement

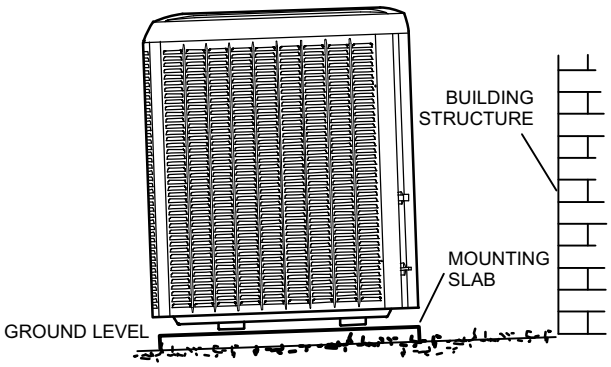
Install unit away from windows.



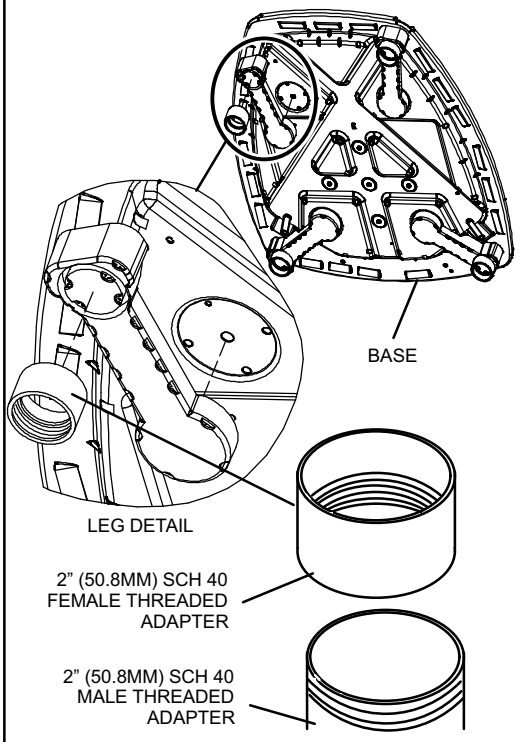
TWO 90° ELBOWS INSTALLED IN LINE SET WILL REDUCE LINE SET VIBRATION.

DETAIL B— Slab Mounting at Ground Level

Install unit level or, if on a slope, maintain slope tolerance of two (2) degrees (or two inches per five feet [50 mm per 1.5 m]) away from building structure.



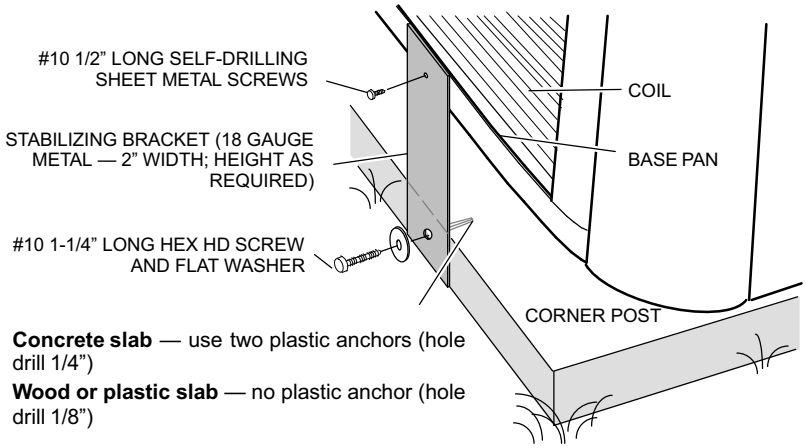
DETAIL C— Elevated Slab Mounting using Feet Extenders



Use additional 2" SCH 40 male threaded adapters which can be threaded into the female threaded adapters to make additional adjustments to the level of the unit.

STABILIZING UNIT ON UNEVEN SURFACES

DETAIL D — Slab Side Mounting

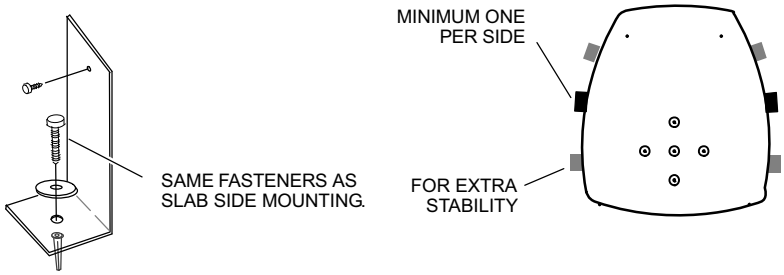


Concrete slab — use two plastic anchors (hole drill 1/4")

Wood or plastic slab — no plastic anchor (hole drill 1/8")

DETAIL E — Deck Top Mounting

Stabilizing bracket (18 gauge metal — 2" (50.8mm) width; height as required); bend to form right angle as exampled below.



One bracket per side (minimum). For extra stability, two brackets per side, two inches (51mm) from each corner.

IMPORTANT — To help stabilize an outdoor unit, some installations may require strapping the unit to the pad using brackets and anchors commonly available in the marketplace.

Figure 4. Placement, Slab Mounting and Stabilizing Unit

STABILIZING UNIT ON UNEVEN SURFACES

⚠ IMPORTANT

Unit Stabilizer Bracket Use (field-provided):

Always use stabilizers when unit is raised above the factory height. (Elevated units could become unstable in gusty wind conditions).

Stabilizers may be used on factory height units when mounted on unstable an uneven surface.

With unit positioned at installation site, perform the following:

1. Remove two side louvered panels to expose the unit base.
2. Install the brackets as illustrated in figure 4, detail D using conventional practices.
3. Replace the panels after installation is complete.

ROOF MOUNTING

Install the unit a minimum of 6 inches (152 mm) above the roof surface to avoid ice build-up around the unit. Locate the unit above a load bearing wall or area of the roof that can adequately support the unit. Consult local codes for rooftop applications.

If unit coil cannot be mounted away from prevailing winter winds, a wind barrier should be constructed. Size barrier at least the same height and width as outdoor unit. Mount barrier 24 inches (610 mm) from the sides of the unit in the direction of prevailing winds.

NOTICE

Roof Damage!

This system contains both refrigerant and oil. Some rubber roofing material may absorb oil and cause the rubber to swell when it comes into contact with oil. The rubber will then bubble and could cause leaks. Protect the roof surface to avoid exposure to refrigerant and oil during service and installation. Failure to follow this notice could result in damage to roof surface.

Removing and Installing Panels

⚠ IMPORTANT

Do not allow panels to hang on unit by top tab. Tab is for alignment and not designed to support weight of panel.

⚠ IMPORTANT

To help stabilize an outdoor unit, some installations may require strapping the unit to the pad using brackets and anchors commonly available in the marketplace.

⚠ WARNING

To prevent personal injury, or damage to panels, unit or structure, be sure to observe the following:

While installing or servicing this unit, carefully stow all removed panels out of the way, so that the panels will not cause injury to personnel, nor cause damage to objects or structures nearby, nor will the panels be subjected to damage (e.g., being bent or scratched).

While handling or stowing the panels, consider any weather conditions, especially windy conditions, that may cause panels to be blown around and battered.

LOUVERED PANEL REMOVAL

Remove the louvered panels as follows:

1. Remove two screws, allowing the panel to swing open slightly.
2. Hold the panel firmly throughout this procedure. Rotate bottom corner of panel away from hinged corner post until lower three tabs clear the slots as illustrated in **detail B.**
3. Move panel down until lip of upper tab clears the top slot in corner post as illustrated in **detail A**.

LOUVERED PANEL INSTALLATION

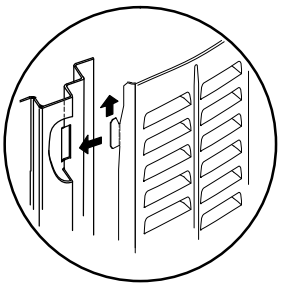
Position the panel almost parallel with the unit as illustrated in **detail D** with the screw side as close to the unit as possible.

Then, in a continuous motion:

1. Slightly rotate and guide the lip of top tab inward as illustrated in **detail A** and **C**; then upward into the top slot of the hinge corner post.
2. Rotate panel to vertical to fully engage all tabs.
3. Holding the panel's hinged side firmly in place, close the right-hand side of the panel, aligning the screw holes.
4. When panel is correctly positioned and aligned, insert the screws and tighten.

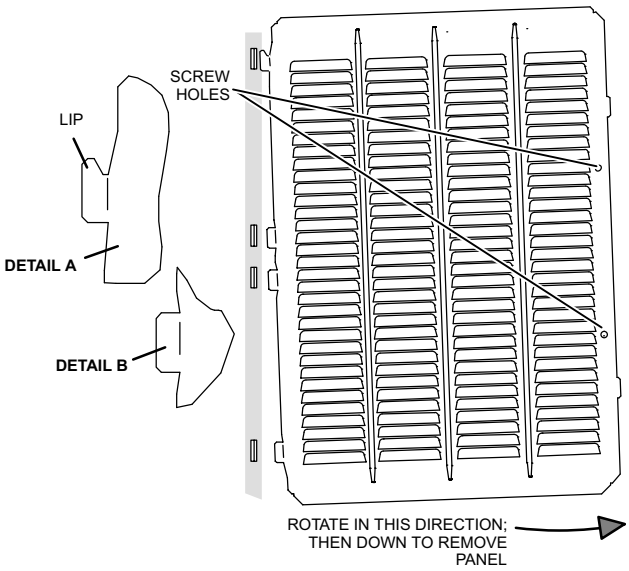
Detail C

MAINTAIN MINIMUM PANEL ANGLE (AS CLOSE TO PARALLEL WITH THE UNIT AS POSSIBLE) WHILE INSTALLING PANEL.



IMPORTANT! DO NOT ALLOW PANELS TO HANG ON UNIT BY TOP TAB. TAB IS FOR ALIGNMENT AND NOT DESIGNED TO SUPPORT WEIGHT OF PANEL.

PANEL SHOWN SLIGHTLY ROTATED TO ALLOW TOP TAB TO EXIT (OR ENTER) TOP SLOT FOR REMOVING (OR INSTALLING) PANEL.



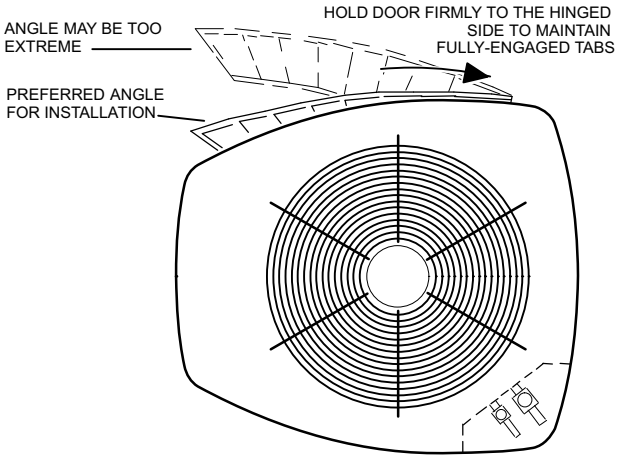


Figure 5. Removing and Installing Panels

New or Replacement Line Set

REFRIGERANT LINE SET

This section provides information on installation or replacement of existing line set. If new or replacement line set is not being installed then proceed to *Brazing Connections* on page 15.

⚠ IMPORTANT

Lennox highly recommends changing line set when converting the existing system from HCFC-22 to HFC-410A If that is not possible and the line set is the proper size as reference in table 2, use the procedure outlined under Flushing the System on page 13.

If refrigerant lines are routed through a wall, then seal and isolate the opening so vibration is not transmitted to the building. Pay close attention to line set isolation during installation of any HVAC system. When properly isolated from building structures (walls, ceilings. floors), the refrigerant lines will not create unnecessary vibration and subsequent sounds. See figure 6 for recommended installation practices. Also, consider the following when placing and installing a high-efficiency outdoor unit.

Liquid lines that meter the refrigerant, such as RFC1 liquid lines, must not be used in this application. Existing line set of proper size as listed in table 2 may be reused. If system was previously charged with HCFC-22 refrigerant, then existing line set must be flushed (see *Flushing* on page 18).

Field refrigerant piping consists of liquid and vapor lines from the outdoor unit to the indoor unit coil (braze connections). Use Lennox L15 (sweat, non-flare) series line set, or field-fabricated refrigerant line sizes as listed in table 2.

Table 2. Refrigerant Line Set — Inches (mm)

Model	Field Connections		Recommended Line Set		
	Liquid Line	Suction Line	Liquid Line	Suction Line	L15 Line Set
-018 -024 -030	3/8”. (10 mm)	3/4” (19 mm)	3/8” (10 mm)	3/4” (19 mm)	L15-41 15 ft. - 50 ft. (4.6 m - 15 m)
-036 -041 -042 -047 -048	3/8”. (10 mm)	7/8” (22 mm)	3/8” (10 mm)	7/8” (22 mm)	L15-65 15 ft. - 50 ft. (4.6 m - 15 m)
-060	3/8”. (10 mm)	1-1/8”. (29 mm)	3/8” (10 mm)	1-1/8” (29 mm)	Field Fabricated

NOTE — When installing refrigerant lines longer than 50 feet, see the Lennox Refrigerant Piping Design and Fabrication Guidelines, CORP. 9351-L9, or contact Lennox Technical Support Product Applications for assistance.

To obtain the correct information from Lennox, be sure to communicate the following information:

- Model (XC14) and size of unit (e.g. -036).
- Line set diameters for the unit being installed as listed in table 2 and total length of installation.
- Number of elbows vertical rise or drop in the piping.

⚠ IMPORTANT

Mineral oils are not compatible with HFC-410A If oil must be added, it must be a Polyol ester oil.

The compressor is charged with sufficient Polyol ester oil for line set lengths up to 50 feet. Recommend adding oil to system based on the amount of refrigerant charge in the system. No need to add oil in system with 20 pounds of refrigerant or less. For systems over 20 pounds - add one ounce of every five pounds of refrigerant.

Recommended topping-off POE oils are Mobil EAL ARCTIC 22 CC or ICI EMKARATE™ RL32CF.

⚠ WARNING

Danger of fire. Bleeding the refrigerant charge from only the high side may result in the low side shell and suction tubing being pressurized. Application of a brazing torch while pressurized may result in ignition of the refrigerant and oil mixture - check the high and low pressures before unbrazing.

⚠ WARNING

When using a high pressure gas such as dry nitrogen to pressurize a refrigeration or air conditioning system, use a regulator that can control the pressure down to 1 or 2 psig (6.9 to 13.8 kPa).

⚠ CAUTION

Brazing alloys and flux contain materials which are hazardous to your health.

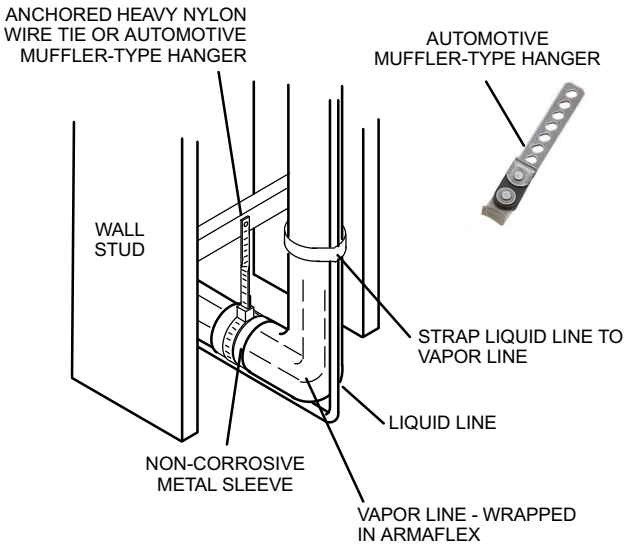
Avoid breathing vapors or fumes from brazing operations. Perform operations only in well ventilated areas.

Wear gloves and protective goggles or face shield to protect against burns.

Wash hands with soap and water after handling brazing alloys and flux.

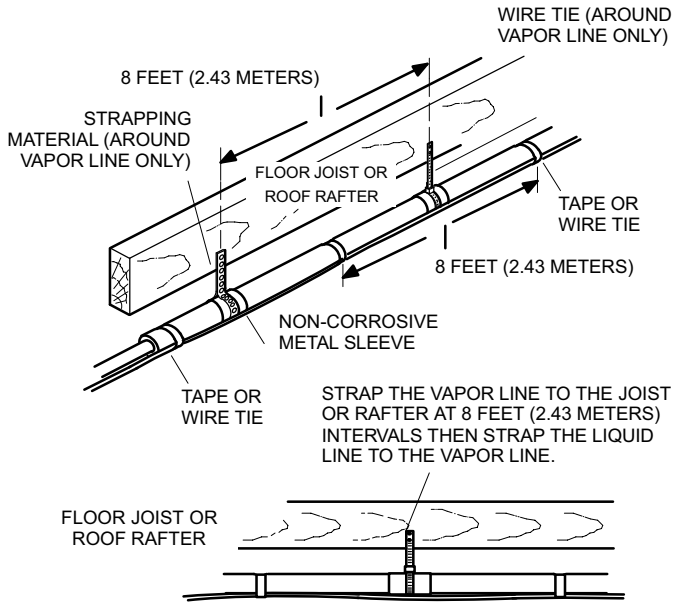
Line Set Isolation — The following illustrations are examples of proper refrigerant line set isolation:

REFRIGERANT LINE SET — TRANSITION FROM VERTICAL TO HORIZONTAL



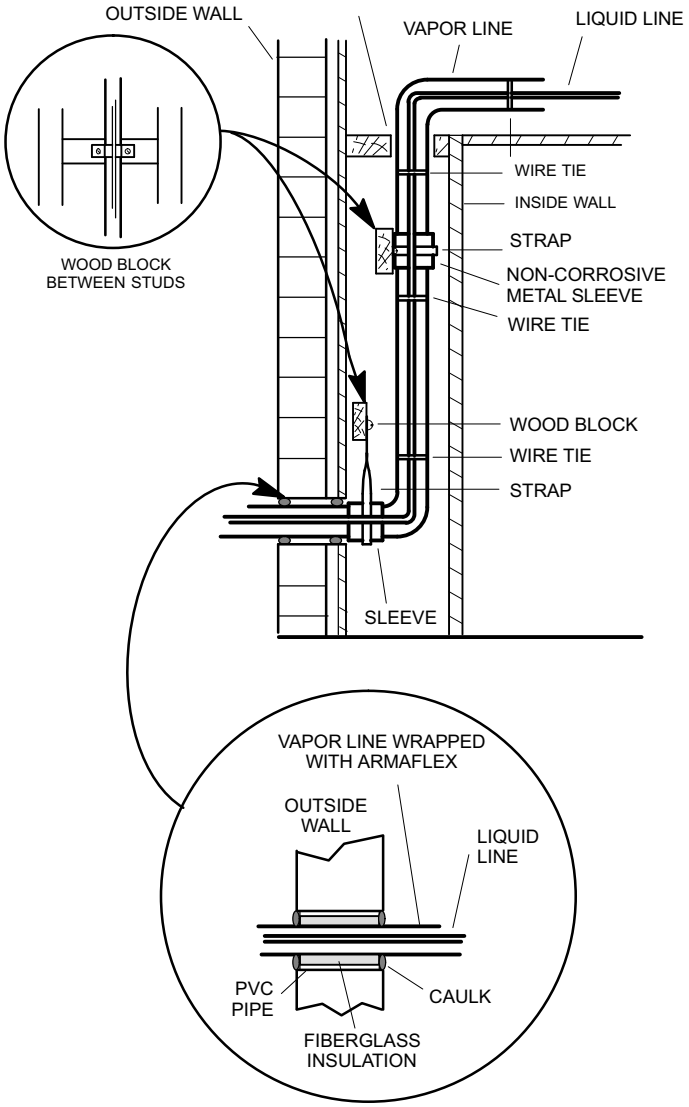
REFRIGERANT LINE SET — INSTALLING HORIZONTAL RUNS

To hang line set from joist or rafter, use either metal strapping material or anchored heavy nylon wire ties.



REFRIGERANT LINE SET — INSTALLING VERTICAL RUNS (NEW CONSTRUCTION SHOWN)

NOTE — Insulate liquid line when it is routed through areas where the surrounding ambient temperature could become higher than the temperature of the liquid line or when pressure drop is equal to or greater than 20 psig.



NOTE — Similar installation practices should be used if line set is to be installed on exterior of outside wall.

Figure 6. Line Set Installation

Brazing Connections

Use the procedures outline in figures 7 and 8 for brazing line set connections to service valves.

⚠ WARNING

Danger of fire. Bleeding the refrigerant charge from only the high side may result in pressurization of the low side shell and suction tubing. Application of a brazing torch to a pressurized system may result in ignition of the refrigerant and oil mixture - Check the high and low pressures before applying heat.

⚠ WARNING

When using a high pressure gas such as dry nitrogen to pressurize a refrigeration or air conditioning system, use a regulator that can control the pressure down to 1 or 2 psig (6.9 to 13.8 kPa).

⚠ CAUTION

Brazing alloys and flux contain materials which are hazardous to your health.

Avoid breathing vapors or fumes from brazing operations. Perform operations only in well-ventilated areas.

Wear gloves and protective goggles or face shield to protect against burns.

Wash hands with soap and water after handling brazing alloys and flux.

⚠ IMPORTANT

Connect gauge set low pressure side to vapor line service valve and repeat procedure starting at paragraph 4 for brazing the liquid line to service port valve.

⚠ IMPORTANT

Allow braze joint to cool before removing the wet rag from the service valve. Temperatures above 250ºF can damage valve seals.

⚠ IMPORTANT

Use silver alloy brazing rods with 5% minimum silver alloy for copper-to-copper brazing. Use 45% minimum alloy for copper-to-brass and copper-to-steel brazing.

⚠ WARNING

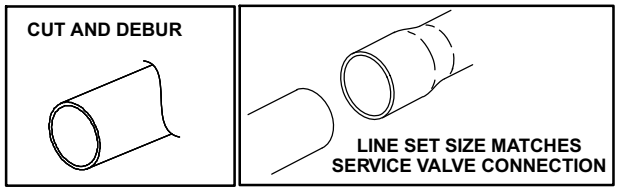
Fire, Explosion and Personal Safety Hazard.

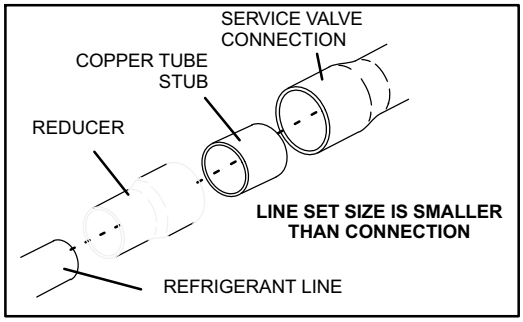
Failure to follow this warning could result in damage, personal injury or death.

Never use oxygen to pressurize or purge refrigeration lines. Oxygen, when exposed to a spark or open flame, can cause fire and/or an explosion, that could result in property damage, personal injury or death.

1 CUT AND DEBUR

Cut ends of the refrigerant lines square (free from nicks or dents) and debur the ends. The pipe must remain round. Do not crimp end of the line.

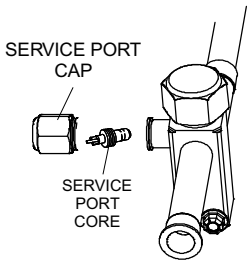




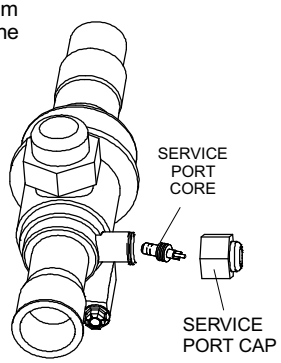
DO NOT CRIMP SERVICE VALVE CONNECTOR WHEN PIPE IS SMALLER THAN CONNECTION

2 CAP AND CORE REMOVAL

Remove service cap and core from both the suction / vapor and liquid line service ports.



LIQUID LINE SERVICE VALVE



SUCTION / VAPOR LINE SERVICE VALVE

3 ATTACH THE MANIFOLD GAUGE SET FOR BRAZING LIQUID AND SUCTION / VAPOR LINE SERVICE VALVES

Flow regulated nitrogen (at 1 to 2 psig) through the low-side refrigeration gauge set into the liquid line service port valve, and out of the suction / vapor line service port valve.

A Connect gauge set low pressure side to liquid line service valve (service port).

B Connect gauge set center port to bottle of nitrogen with regulator.

C Remove core from valve in suction / vapor line service port to allow nitrogen to escape.

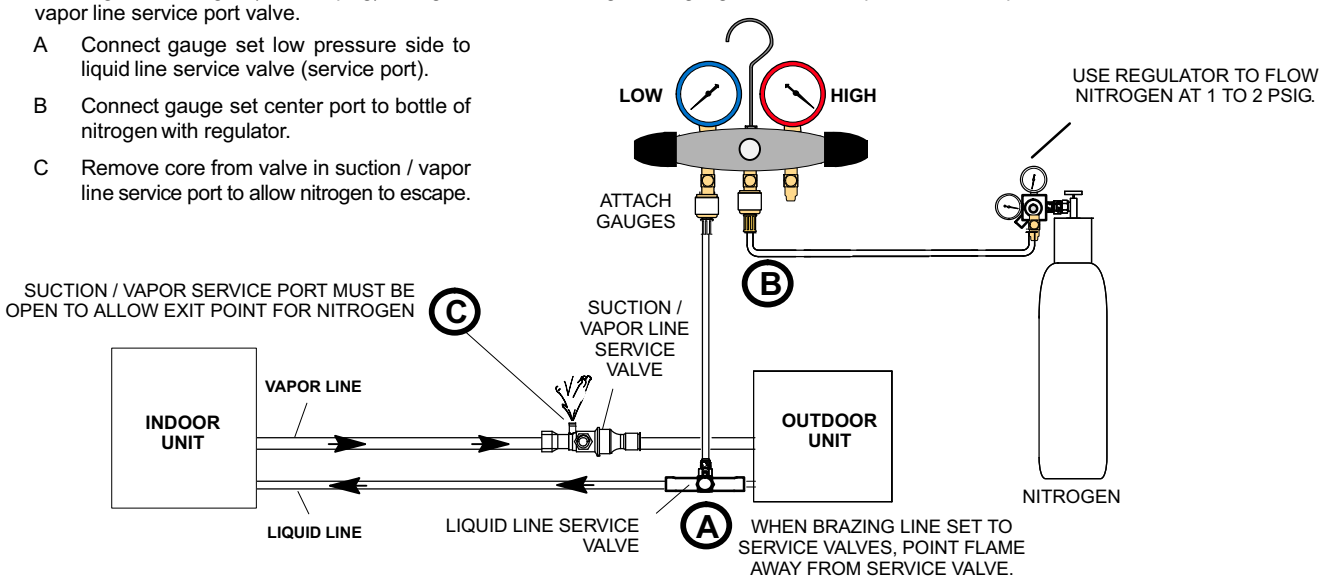


Figure 7. Brazing Procedures

4 WRAP SERVICE VALVES

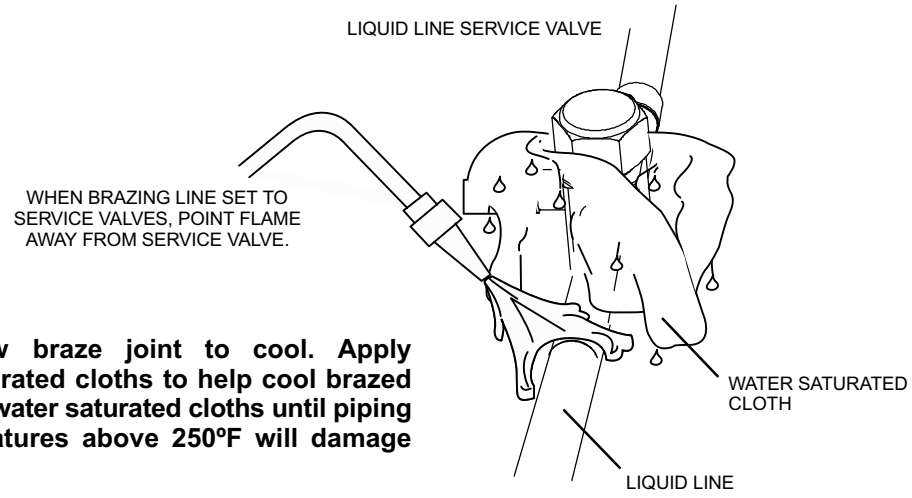
To help protect service valve seals during brazing, wrap water saturated cloths around service valve bodies and copper tube stubs. Use additional water saturated cloths underneath the valve body to protect the base paint.

5 FLOW NITROGEN

Flow regulated nitrogen (at 1 to 2 psig) through the refrigeration gauge set into the valve stem port connection on the liquid service valve and out of the suction / vapor valve stem port. See steps **3A, 3B** and **3C** on manifold gauge set connections

6 BRAZE LINE SET

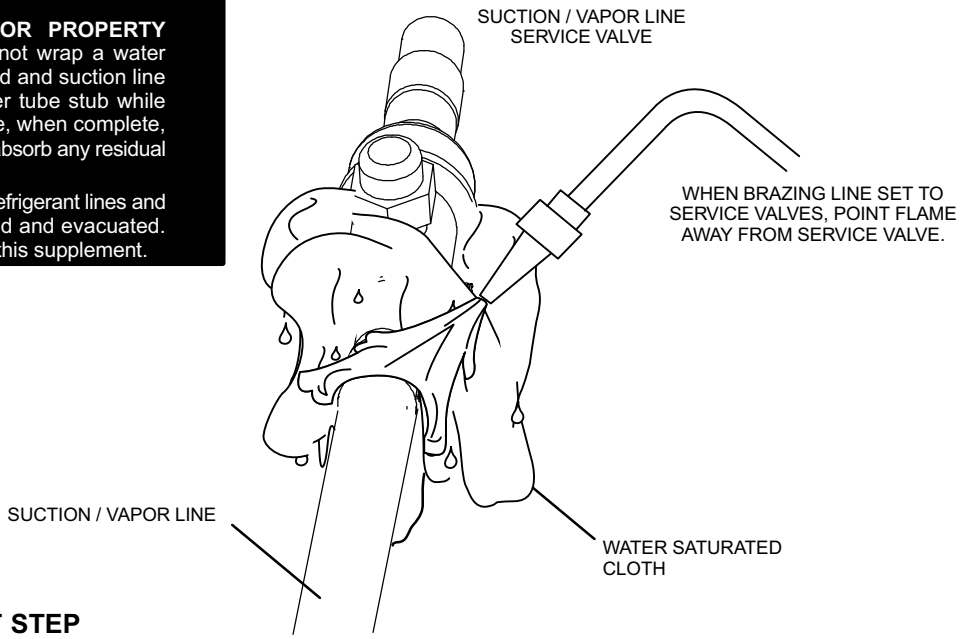
Wrap both service valves with water saturated cloths as illustrated here and as mentioned in step 4, before brazing to line set. Water saturated cloths must remain water saturated throughout the brazing and cool-down process.



IMPORTANT — Allow braze joint to cool. Apply additional water saturated cloths to help cool brazed joint. Do not remove water saturated cloths until piping has cooled. Temperatures above 250ºF will damage valve seals.

WARNING

1. **FIRE, PERSONAL INJURY, OR PROPERTY DAMAGE** will result if you do not wrap a water saturated cloth around both liquid and suction line service valve bodies and copper tube stub while brazing in the line set! The braze, when complete, must be quenched with water to absorb any residual heat.
2. Do not open service valves until refrigerant lines and indoor coil have been leak-tested and evacuated. Refer to procedures provided in this supplement.



7 PREPARATION FOR NEXT STEP

After all connections have been brazed, disconnect manifold gauge set from service ports. Apply additional water saturated cloths to both services valves to cool piping. Once piping is cool, remove all water saturated cloths. Refer to the unit installation instructions for the next step in preparing the unit.

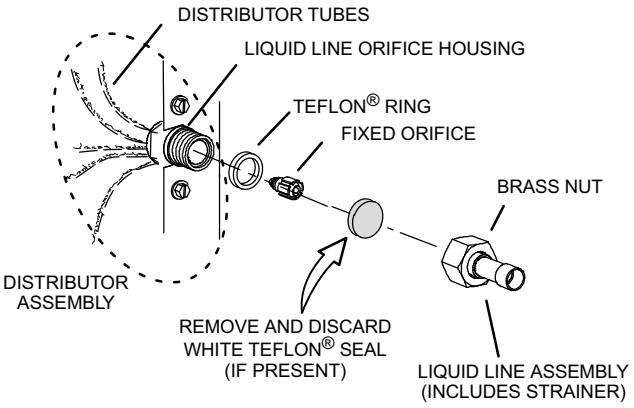
Figure 8. Brazing Procedures (continued)

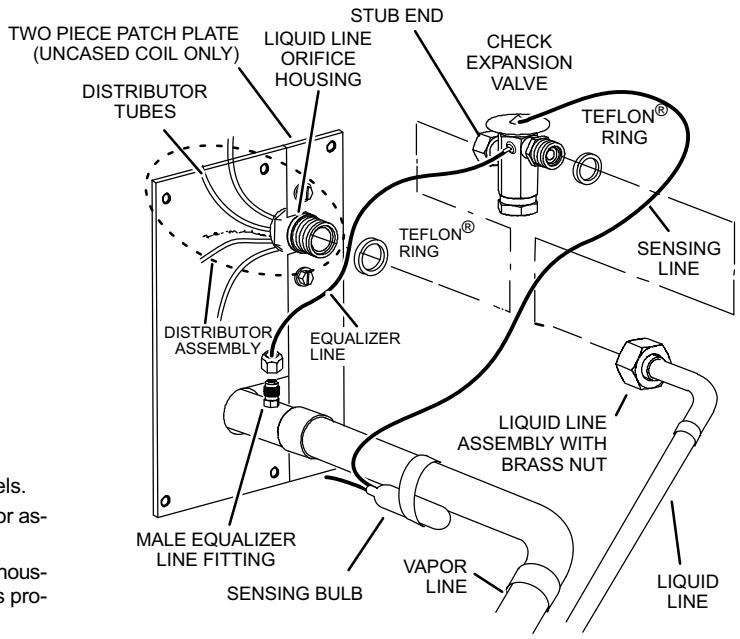
Flushing Line Set and Indoor Coil

1A TYPICAL EXISTING FIXED ORIFICE REMOVAL PROCEDURE (UNCASED COIL SHOWN)

OR

1B TYPICAL EXISTING EXPANSION VALVE REMOVAL PROCEDURE (UNCASED COIL SHOWN)





A On fully cased coils, remove the coil access and plumbing panels.

B Remove any shipping clamps holding the liquid line and distributor assembly.

C Using two wrenches, disconnect liquid line from liquid line orifice housing. Take care not to twist or damage distributor tubes during this process.

D Remove and discard fixed orifice, valve stem assembly if present and Teflon® washer as illustrated above.

E Use a field-provided fitting to temporary reconnect the liquid line to the indoor unit's liquid line orifice housing.

A On fully cased coils, remove the coil access and plumbing panels.

B Remove any shipping clamps holding the liquid line and distributor assembly.

C Disconnect the equalizer line from the check expansion valve equalizer line fitting on the vapor line.

D Remove the vapor line sensing bulb.

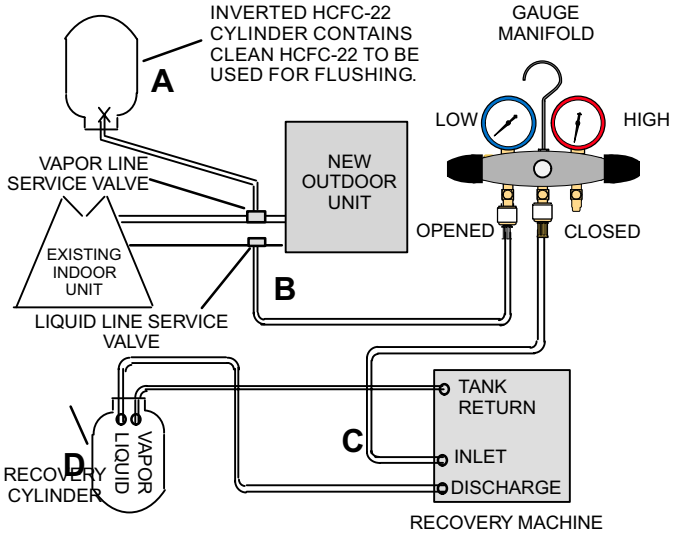
E Disconnect the liquid line from the check expansion valve at the liquid line assembly.

F Disconnect the check expansion valve from the liquid line orifice housing. Take care not to twist or damage distributor tubes during this process.

G Remove and discard check expansion valve and the two Teflon® rings.

H Use a field-provided fitting to temporary reconnect the liquid line to the indoor unit's liquid line orifice housing.

2 CONNECT GAUGES AND EQUIPMENT FOR FLUSHING PROCEDURE



A Inverted HCFC-22 cylinder with clean refrigerant to the vapor service valve.

B HCFC-22 gauge set (low side) to the liquid line valve.

C HCFC-22 gauge set center port to inlet on the recovery machine with an empty recovery tank to the gauge set.

D Connect recovery tank to recovery machines per machine instructions.

3 FLUSHING LINE SET

The line set and indoor unit coil must be flushed with at least the same amount of clean refrigerant that previously charged the system. Check the charge in the flushing cylinder before proceeding.

A Set the recovery machine for liquid recovery and start the recovery machine. Open the gauge set valves to allow the recovery machine to pull a vacuum on the existing system line set and indoor unit coil.

B Invert the cylinder of clean HCFC-22 and open its valve to allow liquid refrigerant to flow into the system through the vapor line valve. Allow the refrigerant to pass from the cylinder and through the line set and the indoor unit coil before it enters the recovery machine.

C After all of the liquid refrigerant has been recovered, switch the recovery machine to vapor recovery so that all of the HCFC-22 vapor is recovered. Allow the recovery machine to pull down to 0 the system.

D Close the valve on the inverted HCFC-22 drum and the gauge set valves. Pump the remaining refrigerant out of the recovery machine and turn the machine off.

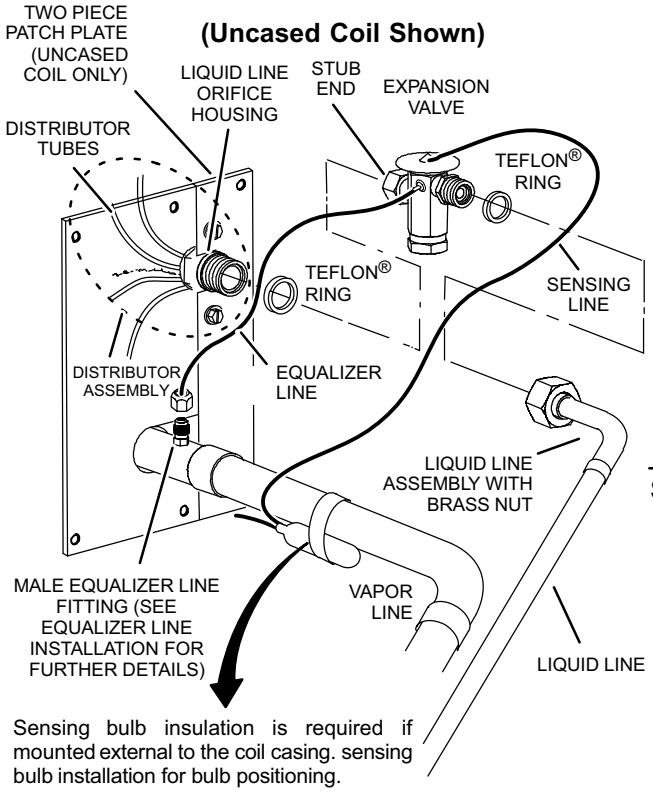
Figure 9. Installing Indoor Expansion Valve

Installing Indoor Metering Device

This outdoor unit is designed for use in systems that use either fixed orifice or expansion valve metering devices at the indoor coil.

- If using a fixed orifice metering device, use the the one provided with the outdoor unit. The metering device is located in the installation instruction bag. For installing the orifice, reverse the procedure outlined in figure 9, 1A.
- See the *Lennox XC14 Engineering Handbook* for approved expansion valve kit match-ups. The expansion valve unit can be installed internal or external to the indoor coil. In applications where an uncased coil is being installed in a field-provided plenum, install the expansion valve in a manner that will provide access for field servicing of the expansion valve. Refer to below illustration for reference during installation of expansion valve unit.

INDOOR EXPANSION VALVE INSTALLATION



Sensing bulb insulation is required if mounted external to the coil casing. sensing bulb installation for bulb positioning.

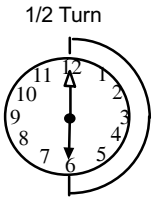
A Remove the field-provided fitting that temporary reconnected the liquid line to the indoor unit's distributor assembly.

B Install one of the provided Teflon® rings around the stubbed end of the expansion valve and lightly lubricate the connector threads and expose surface of the Teflon® ring with refrigerant oil.

C Attach the stubbed end of the expansion valve to the liquid line orifice housing. Finger tighten and use an appropriately sized wrench to turn an additional 1/2 turn clockwise as illustrated in the figure above, or 20 ft-lb.

D Place the remaining Teflon® washer around the other end of the expansion valve. Lightly lubricate connector threads and expose surface of the Teflon® ring with refrigerant oil.

E Attach the liquid line assembly to the expansion valve. Finger tighten and use an appropriately sized wrench to turn an additional 1/2 turn clockwise as illustrated in the figure above or 20 ft-lb.

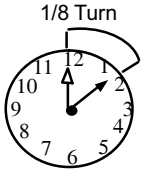


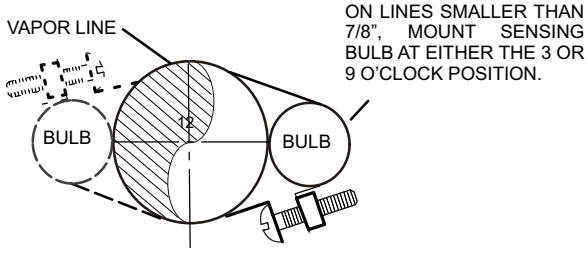
SENSING BULB INSTALLATION

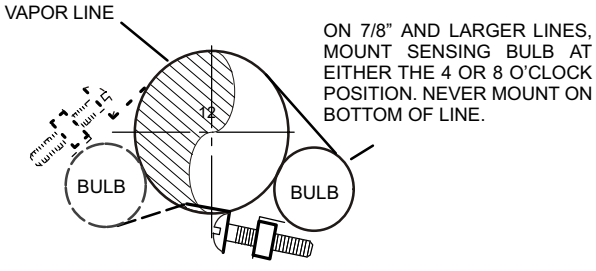
A Attach the vapor line sensing bulb in the proper orientation as illustrated to the right using the clamp and screws provided.

NOTE — Confirm proper thermal contact between vapor line and expansion bulb before insulating the sensing bulb once installed.

B Connect the equalizer line from the expansion valve to the equalizer vapor port on the vapor line. Finger tighten the flare nut plus 1/8 turn (7 ft-lbs) as illustrated below.







NOTE — NEVER MOUNT ON BOTTOM OF LINE.

EQUALIZER LINE INSTALLATION

A Remove and discard either the flare seal cap or flare nut with copper flare seal bonnet from the equalizer line port on the vapor line as illustrated in the figure to the right.

B Remove and discard either the flare seal cap or flare nut with copper flare seal bonnet from the equalizer line port on the vapor line as illustrated in the figure to the right.

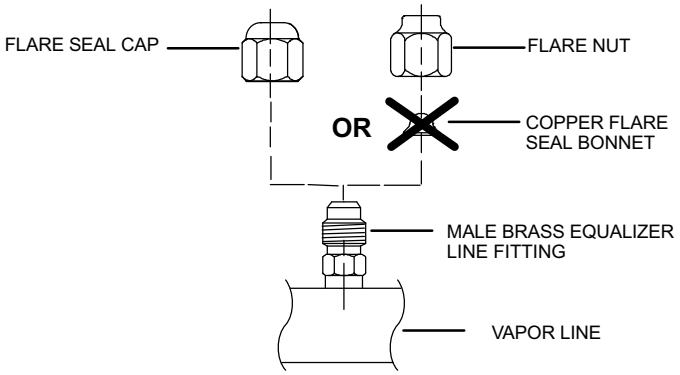


Figure 10. Installing Indoor Expansion Valve

⚠ IMPORTANT

The Environmental Protection Agency (EPA) prohibits the intentional venting of HFC refrigerants during maintenance, service, repair and disposal of appliance. Approved methods of recovery, recycling or reclaiming must be followed.

⚠ IMPORTANT

If this unit is being matched with an approved line set or indoor unit coil which was previously charged with mineral oil, or if it is being matched with a coil which was manufactured before January of 1999, the coil and line set must be flushed prior to installation. Take care to empty all existing traps. Polyol ester (POE) oils are used in Lennox units charged with HFC-410A refrigerant. Residual mineral oil can act as an insulator, preventing proper heat transfer. It can also clog the expansion device, and reduce the system performance and capacity.

Failure to properly flush the system per the instructions below will void the warranty.

Leak Test Line Set and Indoor Coil

⚠ WARNING

When using a high pressure gas such as dry nitrogen to pressurize a refrigeration or air conditioning system, use a regulator that can control the pressure down to 1 or 2 psig (6.9 to 13.8 kPa).

⚠ IMPORTANT

Leak detector must be capable of sensing HFC refrigerant.

⚠ WARNING

Refrigerant can be harmful if it is inhaled. Refrigerant must be used and recovered responsibly.

Failure to follow this warning may result in personal injury or death.

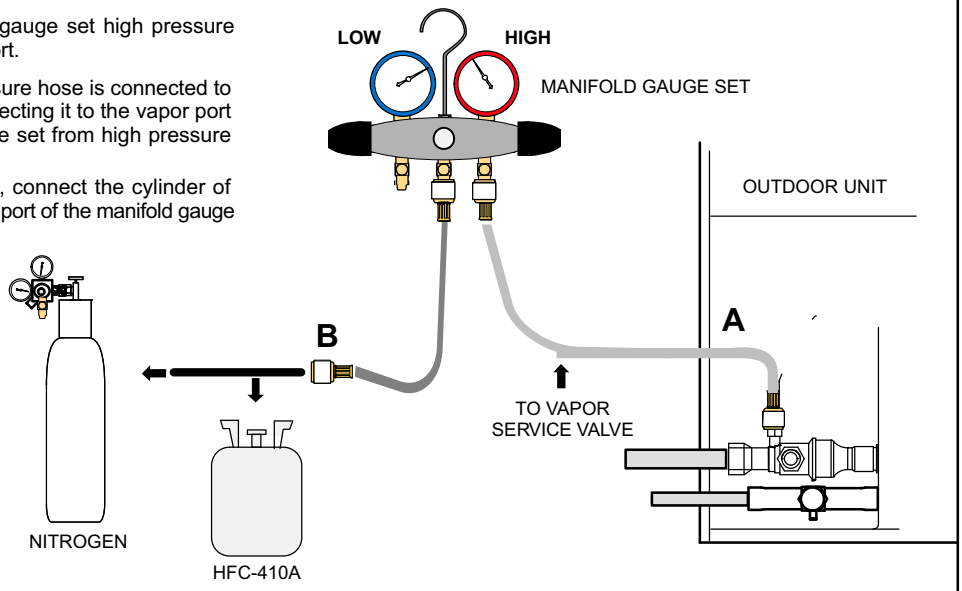
1 CONNECT GAUGE SET

A Connect an HFC-410A manifold gauge set high pressure hose to the vapor valve service port.

NOTE — Normally, the high pressure hose is connected to the liquid line port. However, connecting it to the vapor port better protects the manifold gauge set from high pressure damage.

B With both manifold valves closed, connect the cylinder of HFC-410A refrigerant to the center port of the manifold gauge set.

NOTE — Later in the procedure, the HFC-410A container will be replaced by the nitrogen container.



2 TEST FOR LEAKS

After the line set has been connected to the indoor and outdoor units, check the line set connections and indoor unit for leaks. Use the following procedure to test for leaks:

A With both manifold valves closed, connect the cylinder of HFC-410A refrigerant to the center port of the manifold gauge set. Open the valve on the HFC-410A cylinder (vapor only).

B Open the high pressure side of the manifold to allow HFC-410A into the line set and indoor unit. Weigh in a trace amount of HFC-410A. *[A trace amount is a maximum of two ounces (57 g) refrigerant or three pounds (31 kPa) pressure].* Close the valve on the HFC-410A cylinder and the valve on the high pressure side of the manifold gauge set. Disconnect the HFC-410A cylinder.

C Connect a cylinder of dry nitrogen with a pressure regulating valve to the center port of the manifold gauge set.

D Adjust dry nitrogen pressure to 150 psig (1034 kPa). Open the valve on the high side of the manifold gauge set in order to pressurize the line set and the indoor unit.

E After a few minutes, open one of the service valve ports and verify that the refrigerant added to the system earlier is measurable with a leak detector.

F After leak testing disconnect gauges from service ports.

Figure 11. Leak Test

Evacuating Line Set and Indoor Coil

1 CONNECT GAUGE SET

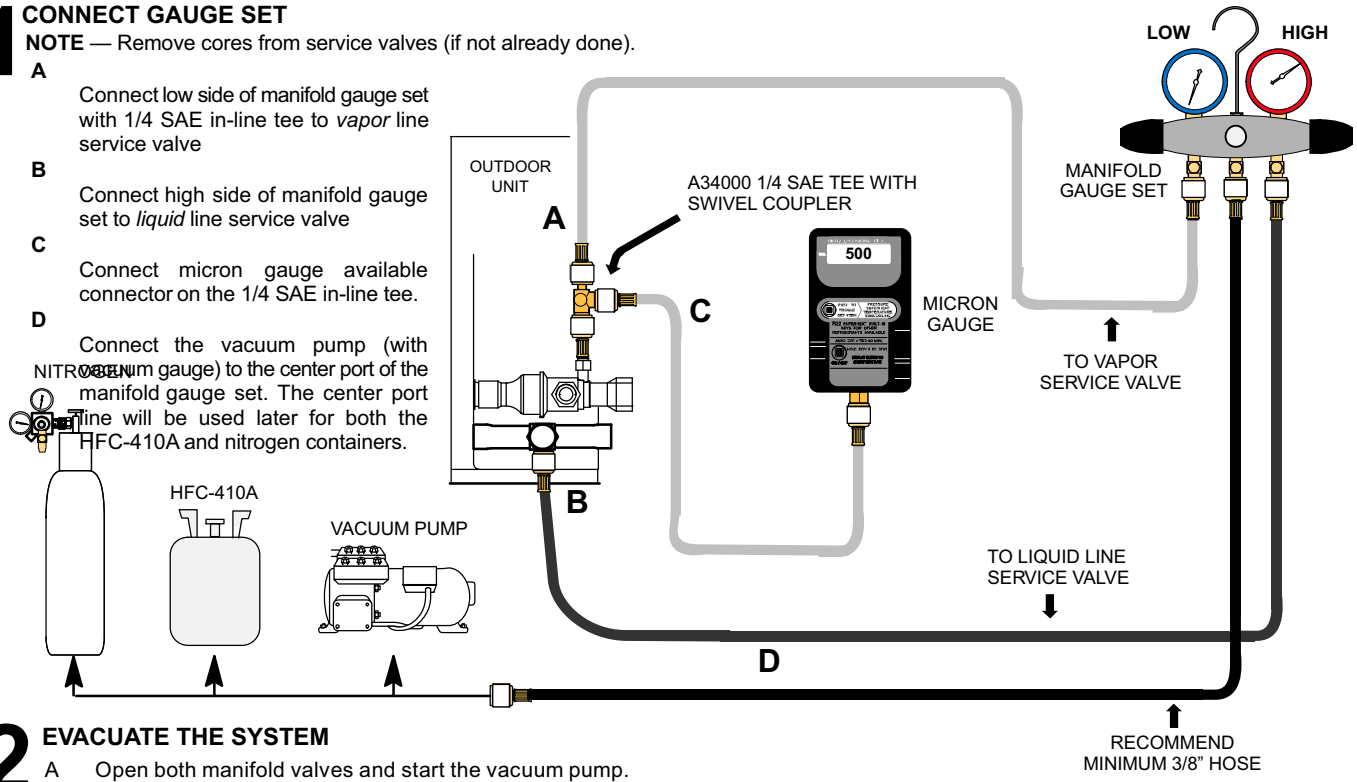
NOTE — Remove cores from service valves (if not already done).

A Connect low side of manifold gauge set with 1/4 SAE in-line tee to *vapor* line service valve

B Connect high side of manifold gauge set to *liquid* line service valve

C Connect micron gauge available connector on the 1/4 SAE in-line tee.

D Connect the vacuum pump (with vacuum gauge) to the center port of the manifold gauge set. The center port line will be used later for both the HFC-410A and nitrogen containers.



2 EVACUATE THE SYSTEM

A Open both manifold valves and start the vacuum pump.

B Evacuate the line set and indoor unit to an **absolute pressure** of 23,000 microns (29.01 inches of mercury).

***NOTE** — During the early stages of evacuation, it is desirable to close the manifold gauge valve at least once. A rapid rise in pressure indicates a relatively large leak. If this occurs, **repeat the leak testing procedure**.*

***NOTE** — The term **absolute pressure** means the total actual pressure within a given volume or system, above the absolute zero of pressure. Absolute pressure in a vacuum is equal to atmospheric pressure minus vacuum pressure.*

C When the absolute pressure reaches 23,000 microns (29.01 inches of mercury), perform the following:

- Close manifold gauge valves
- Close valve on vacuum pump
- Turn off vacuum pump
- Disconnect manifold gauge center port hose from vacuum pump
- Attach manifold center port hose to a dry nitrogen cylinder with pressure regulator set to 150 psig (1034 kPa) and purge the hose.
- Open manifold gauge valves to break the vacuum in the line set and indoor unit.
- Close manifold gauge valves.

D Shut off the dry nitrogen cylinder and remove the manifold gauge hose from the cylinder. Open the manifold gauge valves to release the dry nitrogen from the line set and indoor unit.

E Reconnect the manifold gauge to the vacuum pump, turn the pump on, and continue to evacuate the line set and indoor unit until the absolute pressure does not rise above 500 microns (29.9 inches of mercury) within a 20-minute period after shutting off the vacuum pump and closing the manifold gauge valves.

F When the absolute pressure requirement above has been met, disconnect the manifold hose from the vacuum pump and connect it to an upright cylinder of HFC-410A refrigerant. Open the manifold gauge valve 1 to 2 psig in order to release the vacuum in the line set and indoor unit.

G Perform the following:

- Close manifold gauge valves.
- Shut off HFC-410A cylinder.
- Reinstall service valve cores by removing manifold hose from service valve. Quickly install cores with core tool while maintaining a positive system pressure.
- Replace stem caps and secure finger tight, then tighten an additional one-sixth (1/6) of a turn as illustrated.

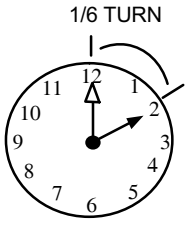


Figure 12. Evacuating System

⚠ IMPORTANT

Use a thermocouple or thermistor electronic vacuum gauge that is calibrated in microns. Use an instrument capable of accurately measuring down to 50 microns.

⚠ WARNING

Danger of Equipment Damage. Avoid deep vacuum operation. Do not use compressors to evacuate a system. Extremely low vacuums can cause internal arcing and compressor failure. Damage caused by deep vacuum operation will void warranty.

Evacuating the system of non-condensables is critical for proper operation of the unit. Non-condensables are defined as any gas that will not condense under temperatures and pressures present during operation of an air conditioning system. Non-condensables and water suction combine with refrigerant to produce substances that corrode copper piping and compressor parts.

Electrical

In the U.S.A., wiring must conform with current local codes and the current National Electric Code (NEC). In Canada, wiring must conform with current local codes and the current Canadian Electrical Code (CEC).

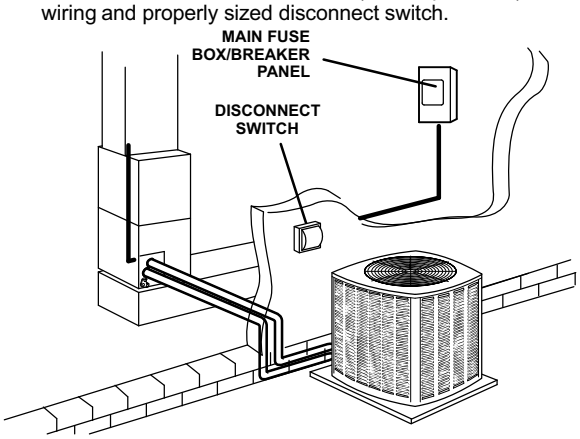
Refer to the furnace or air handler installation instructions for additional wiring application diagrams and refer to unit nameplate for minimum circuit ampacity and maximum overcurrent protection size.

24VAC TRANSFORMER

Use the transformer provided with the furnace or air handler for low-voltage control power (24VAC - 40 VA minimum)

1 SIZE CIRCUIT AND INSTALL DISCONNECT SWITCH

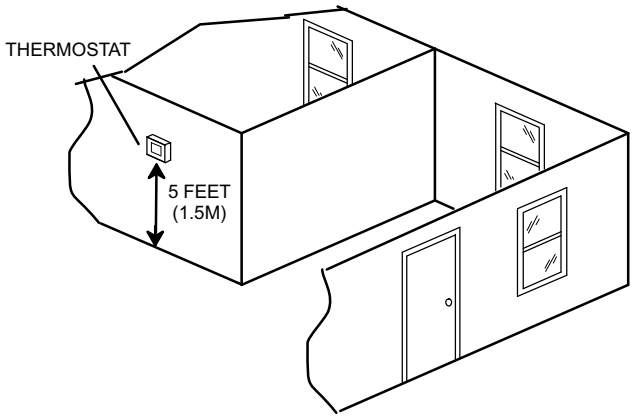
Refer to the unit nameplate for minimum circuit ampacity, and maximum fuse or circuit breaker (HACR per NEC). Install power wiring and properly sized disconnect switch.



NOTE — Units are approved for use only with copper conductors. Ground unit at disconnect switch or to an earth ground.

2 INSTALL THERMOSTAT

Install room thermostat (ordered separately) on an inside wall approximately in the center of the conditioned area and 5 feet (1.5m) from the floor. It should not be installed on an outside wall or where it can be affected by sunlight or drafts.



NOTE — 24VAC, Class II circuit connections are made in the control panel.

⚠ WARNING

Electric Shock Hazard. Can cause injury or death. Unit must be grounded in accordance with national and local codes.

Line voltage is present at all components when unit is not in operation on units with single-pole contactors. Disconnect all remote electric power supplies before opening access panel. Unit may have multiple power supplies.

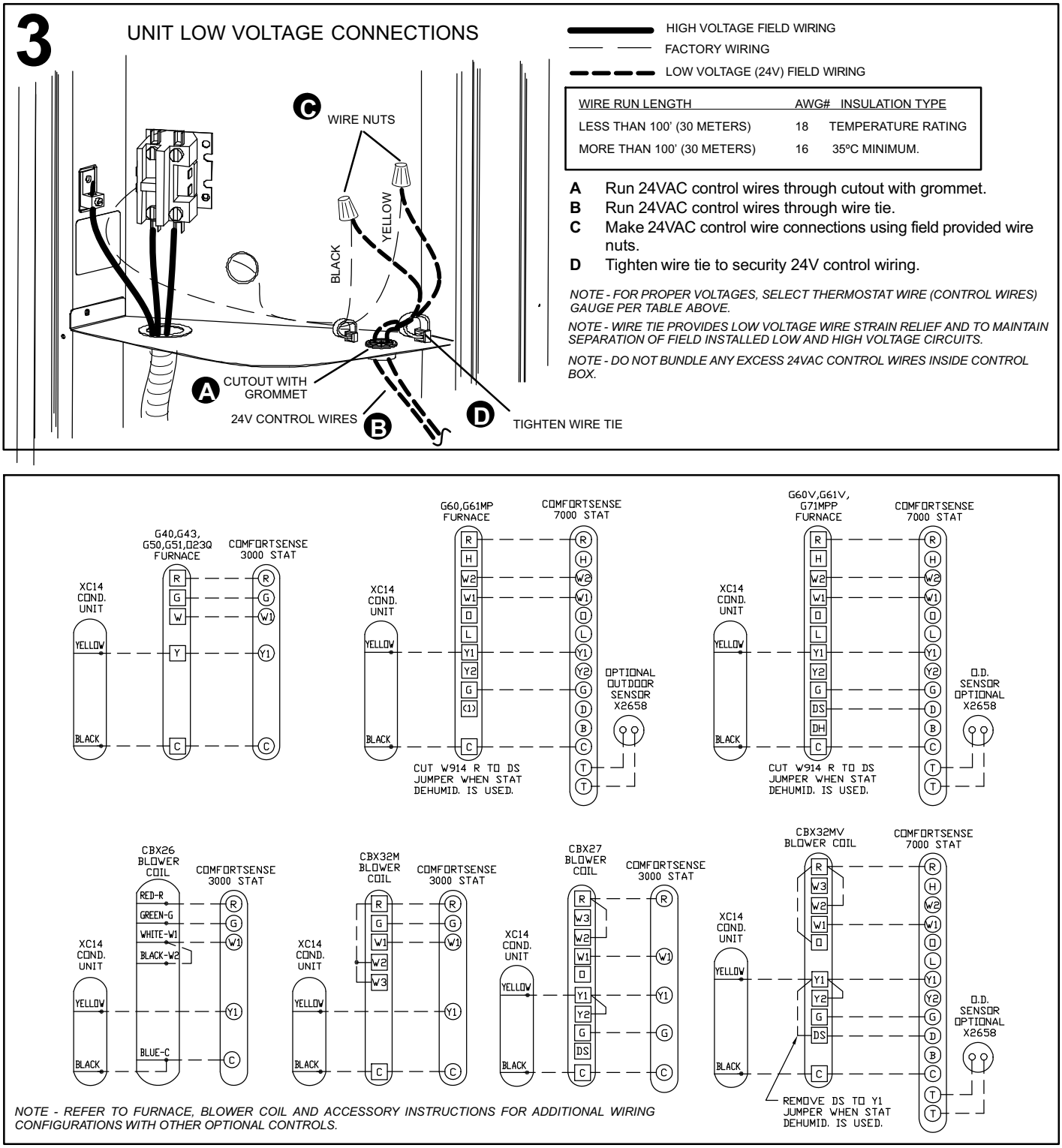


Figure 13. 24VAC Control Wiring Diagrams (Field Installed)

Servicing Units Void of Charge

If the outdoor unit is void of refrigerant, clean the entire system using the procedure described below.

1. Leak check system set using procedure outlined on page 20.
2. Evacuate the system set using procedure outlined on page 21.
3. Use nitrogen to break the vacuum and install a new filter drier in the system.
4. Evacuate the system again using procedure outlined on page 21.
5. Weigh in refrigerant using procedure outlined in figure 17.
6. Monitor the system to determine the amount of moisture remaining in the oil. It may be necessary to replace the filter drier several times to achieve the required dryness level. **If system dryness is not verified, the compressor will fail in the future.**

Unit Start-Up

⚠ IMPORTANT

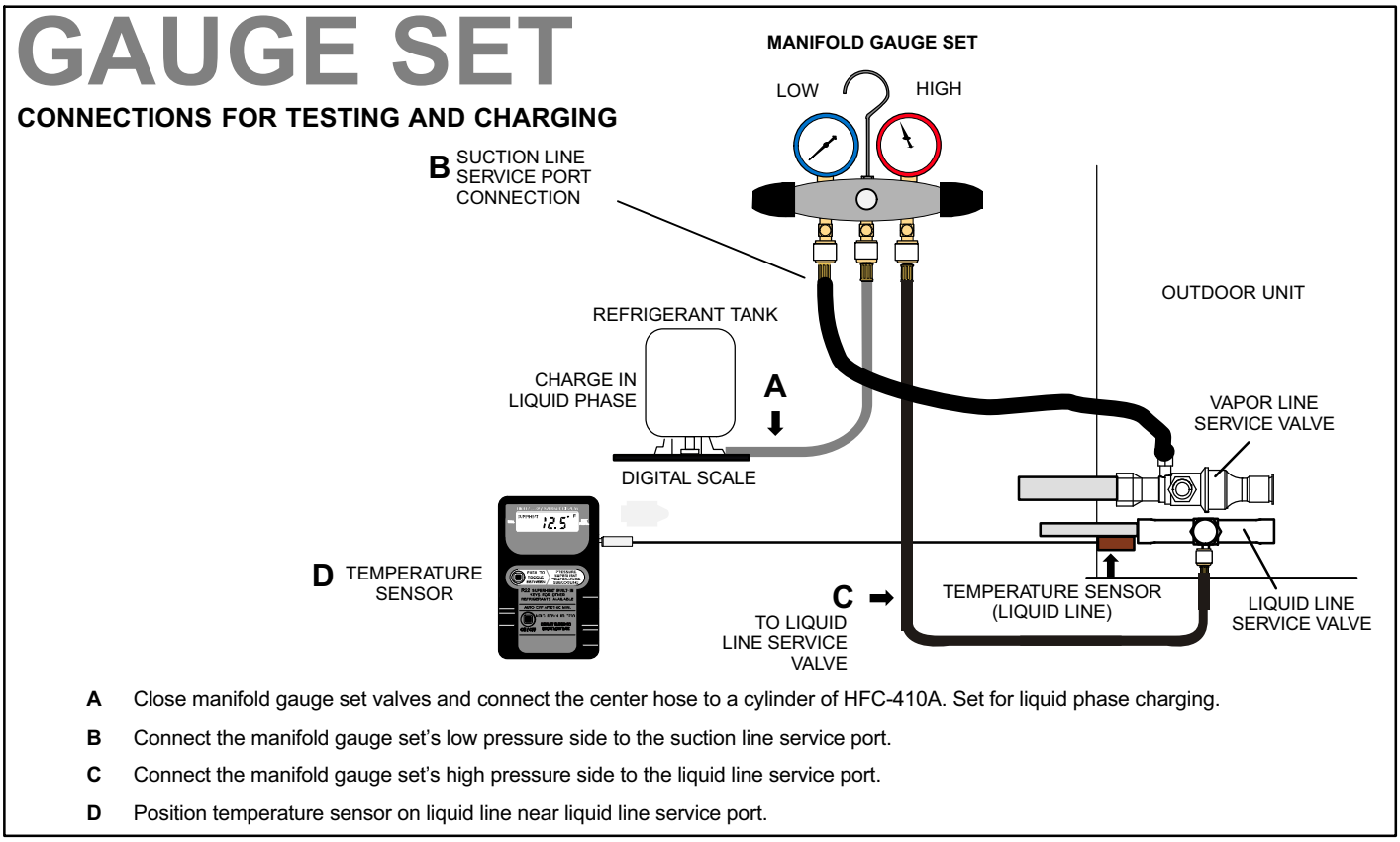
If unit is equipped with a crankcase heater, it should be energized 24 hours before unit start-up to prevent compressor damage as a result of slugging.

1. Rotate fan to check for binding.
2. Inspect all factory- and field-installed wiring for loose connections.
3. After evacuation is complete, open both the liquid and vapor line service valves to release the refrigerant charge contained in outdoor unit into the system.
4. Replace the stem caps and tighten to the value listed in table 1.
5. Check voltage supply at the disconnect switch. The voltage must be within the range listed on the unit's nameplate. If not, do not start the equipment until you have consulted with the power company and the voltage condition has been corrected.
6. Set the thermostat for a cooling demand. Turn on power to the indoor indoor unit and close the outdoor unit disconnect switch to start the unit.
7. Recheck voltage while the unit is running. Power must be within range shown on the nameplate.
8. Check system for sufficient refrigerant by using the procedures listed under *System Charge.*

System Refrigerant

This section outlines procedures for:

1. Connecting gauge set for testing and charging;
2. Checking and adjusting indoor airflow;
3. Adding or removing refrigerant.



A Close manifold gauge set valves and connect the center hose to a cylinder of HFC-410A. Set for liquid phase charging.

B Connect the manifold gauge set's low pressure side to the suction line service port.

C Connect the manifold gauge set's high pressure side to the liquid line service port.

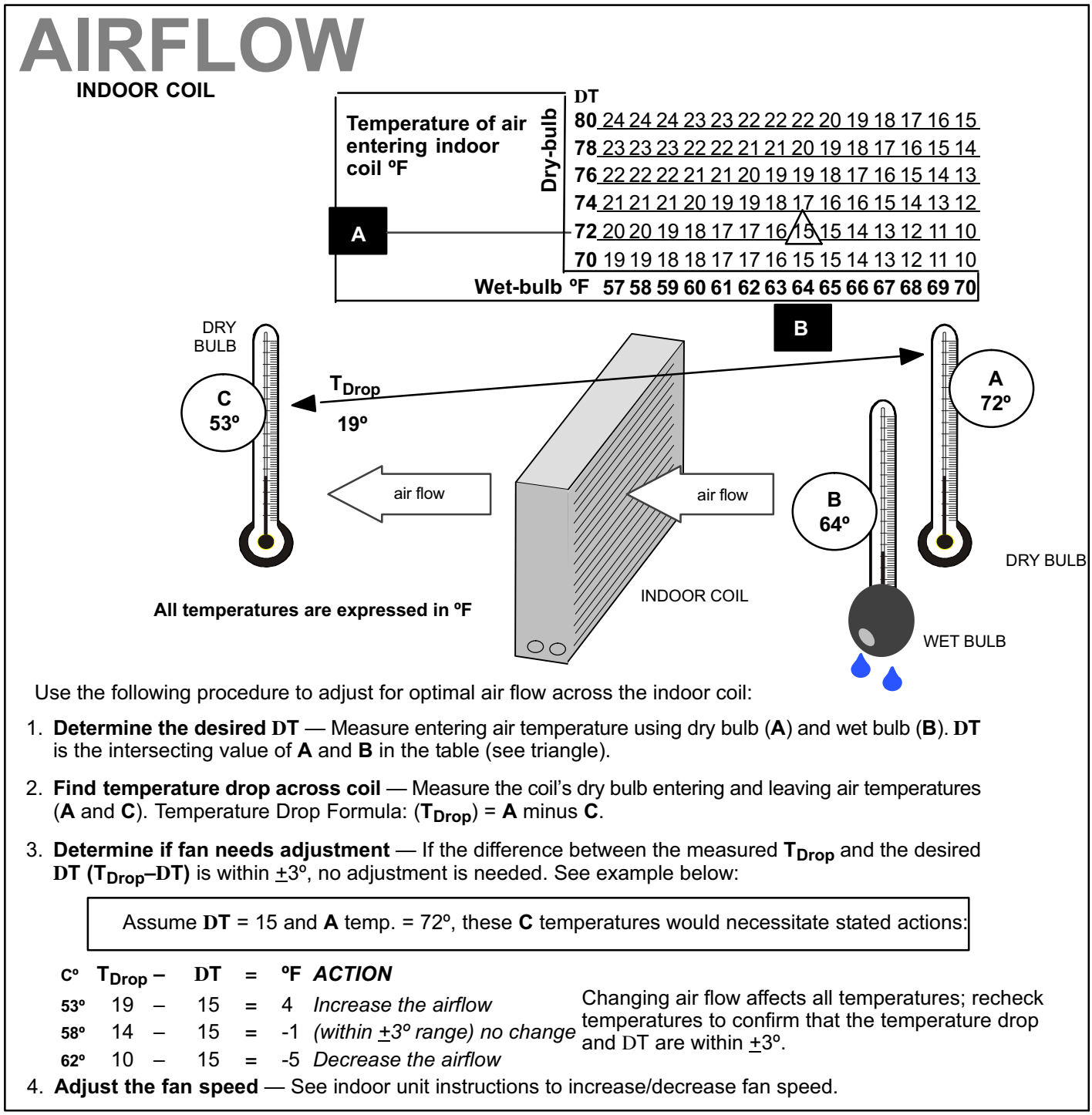
D Position temperature sensor on liquid line near liquid line service port.

Figure 14. Gauge Set Setup and Connections

ADDING OR REMOVING REFRIGERANT

This system uses HFC-410A refrigerant which operates at much higher pressures than HCFC-22. The pre-installed liquid line filter drier is approved for use with HFC-410A only. Do not replace it with components designed for use with HCFC-22. This unit is NOT approved for use with coils which use capillary tubes or fixed orifices as a refrigerant metering device.

Check airflow using the Delta-T (DT) process using the illustration in figure 15.



Use the following procedure to adjust for optimal air flow across the indoor coil:

1. **Determine the desired DT** — Measure entering air temperature using dry bulb (**A**) and wet bulb (**B**). **DT** is the intersecting value of **A** and **B** in the table (see triangle).
2. **Find temperature drop across coil** — Measure the coil's dry bulb entering and leaving air temperatures (**A** and **C**). Temperature Drop Formula: (T_{Drop}) = **A** minus **C**.
3. **Determine if fan needs adjustment** — If the difference between the measured T_{Drop} and the desired **DT** (T_{Drop}–**DT**) is within ±3º, no adjustment is needed. See example below:

Assume **DT** = 15 and **A** temp. = 72º, these **C** temperatures would necessitate stated actions:

Cº	T_{Drop}	–	DT	=	ºF	*ACTION*
53º	19	–	15	=	4	*Increase the airflow*
58º	14	–	15	=	-1	*(within ±3º range) no change*
62º	10	–	15	=	-5	*Decrease the airflow*

Changing air flow affects all temperatures; recheck temperatures to confirm that the temperature drop and DT are within ±3º.

4. **Adjust the fan speed** — See indoor unit instructions to increase/decrease fan speed.

Figure 15. Checking Indoor Airflow over Evaporator Coil using Delta-T Chart

DETERMINING CHARGE METHOD

START: Determine how refrigerant is metered

WHEN TO CHARGE?

- Warm weather best
- Can charge in colder weather

CHARGE METHOD? Determine by:

- Metering device type
- Outdoor ambient temperature

REQUIREMENTS:

- Sufficient heat load in structure
- Indoor temperature between 70-80ºF (21-26ºC)
- Manifold gauge set connected to unit
- Thermometers:
  - to measure outdoor ambient temperature
  - to measure liquid line temperature
  - to measure suction line temperature

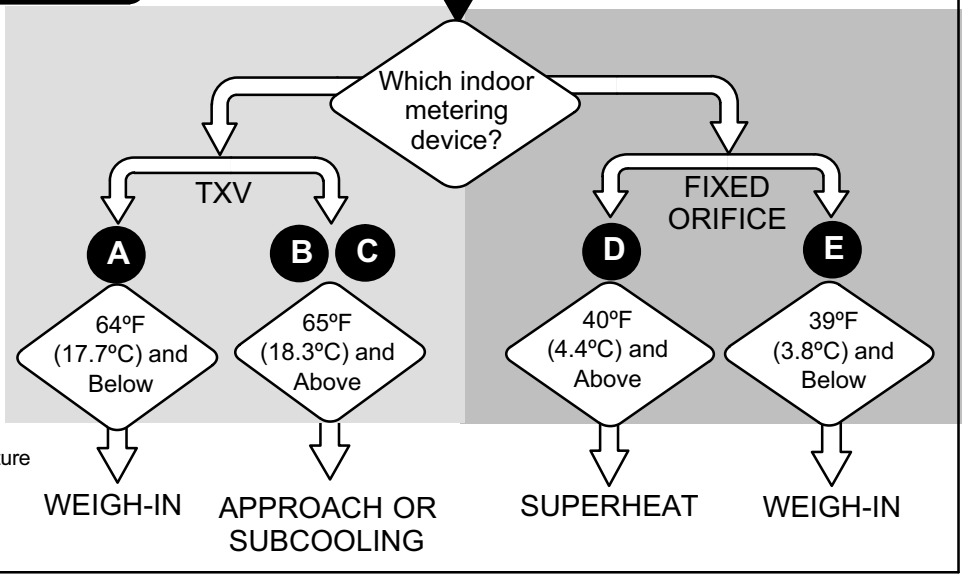


Figure 16. Determining Charge Method

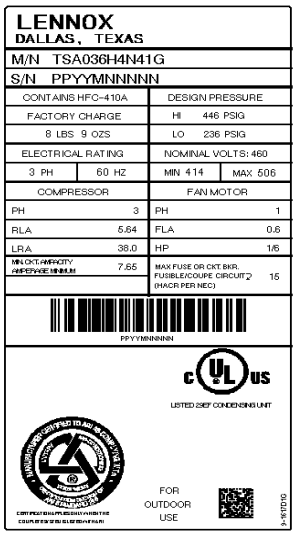
A WEIGH IN

E **CHARGING METHOD** 64ºF (17.7ºC) and Below

CALCULATING SYSTEM CHARGE FOR OUTDOOR UNIT VOID OF CHARGE

If the system is void of refrigerant, first, locate and repair any leaks and then weigh in the refrigerant charge into the unit. To calculate the total refrigerant charge:

Amount specified on nameplate _____ ± Adjust amount. for variation in line set length listed on line set length table below. _____ = Total charge _____



Refrigerant Charge per Line Set Length

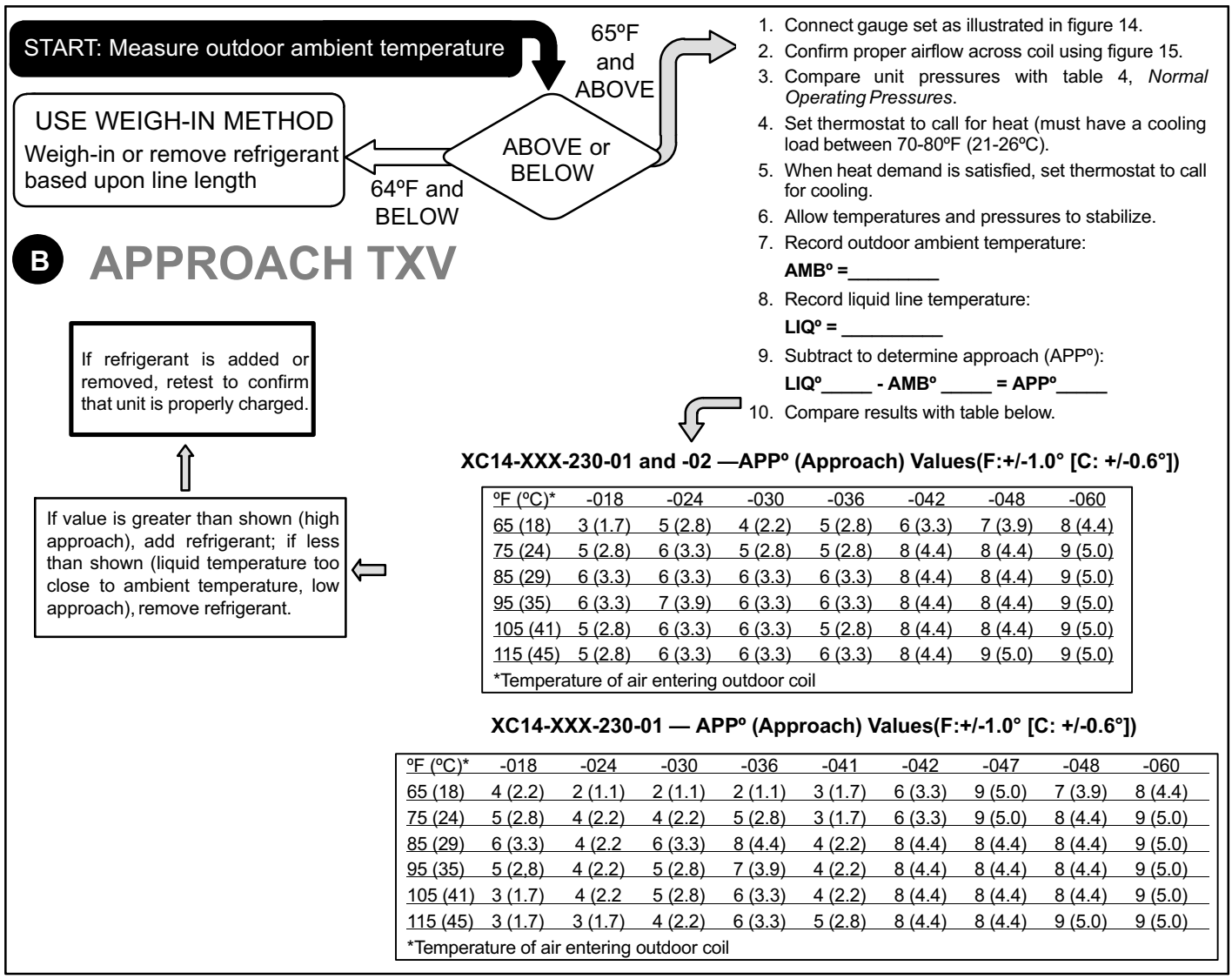
Liquid Line Set Diameter	Ounces per 5 feet (g per 1.5 m) adjust from 15 feet (4.6 m) line set*
3/8” (9.5 mm)	3 ounce per 5’ (85 g per 1.5 m)

*If line length is greater than 15 ft. (4.6 m), add this amount. If line length is less than 15 ft. (4.6 m), subtract this amount.

NOTE — Insulate liquid line when it is routed through areas where the surrounding ambient temperature could become higher than the temperature of the liquid line or when pressure drop is equal to or greater than 20 psig.

NOTE — The above nameplate is for illustration purposes only. Go to actual nameplate on outdoor unit for charge information.

Figure 17. Using HFC-410A Weigh In Method



XC14-XXX-230-01 and -02 —APPº (Approach) Values(F:+/-1.0° [C: +/-0.6°])

ºF (ºC)*	-018	-024	-030	-036	-042	-048	-060
65 (18)	3 (1.7)	5 (2.8)	4 (2.2)	5 (2.8)	6 (3.3)	7 (3.9)	8 (4.4)
75 (24)	5 (2.8)	6 (3.3)	5 (2.8)	5 (2.8)	8 (4.4)	8 (4.4)	9 (5.0)
85 (29)	6 (3.3)	6 (3.3)	6 (3.3)	6 (3.3)	8 (4.4)	8 (4.4)	9 (5.0)
95 (35)	6 (3.3)	7 (3.9)	6 (3.3)	6 (3.3)	8 (4.4)	8 (4.4)	9 (5.0)
105 (41)	5 (2.8)	6 (3.3)	6 (3.3)	5 (2.8)	8 (4.4)	8 (4.4)	9 (5.0)
115 (45)	5 (2.8)	6 (3.3)	6 (3.3)	6 (3.3)	8 (4.4)	9 (5.0)	9 (5.0)

*Temperature of air entering outdoor coil

XC14-XXX-230-01 — APPº (Approach) Values(F:+/-1.0° [C: +/-0.6°])

ºF (ºC)*	-018	-024	-030	-036	-041	-042	-047	-048	-060
65 (18)	4 (2.2)	2 (1.1)	2 (1.1)	2 (1.1)	3 (1.7)	6 (3.3)	9 (5.0)	7 (3.9)	8 (4.4)
75 (24)	5 (2.8)	4 (2.2)	4 (2.2)	5 (2.8)	3 (1.7)	6 (3.3)	9 (5.0)	8 (4.4)	9 (5.0)
85 (29)	6 (3.3)	4 (2.2	6 (3.3)	8 (4.4)	4 (2.2)	8 (4.4)	8 (4.4)	8 (4.4)	9 (5.0)
95 (35)	5 (2,8)	4 (2.2)	5 (2.8)	7 (3.9)	4 (2.2)	8 (4.4)	8 (4.4)	8 (4.4)	9 (5.0)
105 (41)	3 (1.7)	4 (2.2	5 (2.8)	6 (3.3)	4 (2.2)	8 (4.4)	8 (4.4)	8 (4.4)	9 (5.0)
115 (45)	3 (1.7)	3 (1.7)	4 (2.2)	6 (3.3)	5 (2.8)	8 (4.4)	8 (4.4)	9 (5.0)	9 (5.0)

*Temperature of air entering outdoor coil

Figure 18. Using HFC-410A Approach (TXV) Charge Method

START: Measure outdoor ambient temperature

65ºF and ABOVE

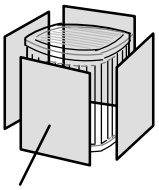
ABOVE or BELOW

64ºF and BELOW

USE WEIGH-IN METHOD
Weigh-in or remove refrigerant based upon line length

C SUBCOOLING TXV

BLOCK OUTDOOR COIL: [sometimes necessary with lower temperatures] Use cardboard or plastic sheet to restrict the airflow through the outdoor coil to achieve pressures from 325-375 psig (2240-2585 kPa). Higher pressures are needed to check charge. Block equal sections of air intake panels and move coverings sideways until the liquid pressure is in the above noted ranges.



CARDBOARD OR PLASTIC SHEETS

1. Connect gauge set as illustrated in figure 14.
2. Confirm proper airflow across coil using figure 15.
3. Compare unit pressures with table 4, *Normal Operating Pressures*.
4. Set thermostat to call for heat (must have a cooling load between 70-80ºF (21-26ºC)
5. Measure outdoor ambient temperature
6. When heat demand is satisfied, set thermostat to call for cooling
7. Allow temperatures and pressures to stabilize.

   NOTE - If necessary, block outdoor coil to maintain 325 - 375 psig.
8. Record liquid line temperature:

   LIQº = _____
9. Measure liquid line pressure and use the value to determine saturation temperature (see table 3):

   SATº = _____
10. Subtract to determine subcooling (SCº):

    SATº_____ - LIQº _____ = SCº _____
11. Compare results with table below.

If refrigerant is added or removed, verify charge using the **Approach Method**.

If value is **MORE** than shown, remove refrigerant.

If value is **LESS** than shown, add refrigerant.

MORE or **LESS**

XC-14-XXX-230-01— SCº (Subcooling) Values (F:+/-1.0° [C: +/-0.6°])

ºF (ºC)*	-018	-024	-030	-036	-042	-048	-060
65 (18)	10 (5.6)	10 (5.6)	10 (5.6)	11 (6.1)	10 (5.6)	8 (4.4)	8 (4.4)
75 (24)	6 (3.3)	8 (4.4)	8 (4.4)	11 (6.1)	7 (3.9)	8 (4.4)	7 (3.9)
85 (29)	6 (3.3)	8 (4.4)	7 (3.9)	11 (6.1)	7 (3.9)	8 (4.4)	8 (4.4)
95 (35)	6 (3.3)	8 (4.4)	7 (3.9)	10 (5.6)	7 (3.9)	8 (4.4)	7 (3.9)
105 (41)	6 (3.3)	8 (4.4	7 (3.9)	10 (5.6)	7 (3.9)	8 (4.4)	6 (3.3)
115 (45)	16 (3.3)	8 (4.4	6 (3.3)	9 (5.0)	7 (3.9)	7 (3.9)	6 (3.3)

*Temperature of air entering outdoor coil

XC-14-XXX-230-02 and -03 — SCº (Subcooling) Values (F:+/-1.0° [C: +/-0.6°])

ºF (ºC)*	-018	-024	-030	-036	-041	-042	-047	-048	-060
65 (18)	10 (5.6)	10 (5.6)	11 (6.1)	13 (7.2)	9 (5.0)	10 (5.6)	6 (3.3)	8 (4.4)	8 (4.4)
75 (24)	6 (3.3)	7 (3.9)	8 (4.4)	9 (5.0)	7 (3.9)	7 (3.9)	6 (3.3)	8 (4.4)	7 (3.9)
85 (29)	6 (3.3)	8 (4.4)	6 (3.3)	7 (3.9)	7 (3.9)	7 (3.9)	6 (3.3)	8 (4.4)	8 (4.4)
95 (35)	6 (3.3)	9 (5.0)	6 (3.3)	8 (4.4)	7 (3.9)	7 (3.9)	6 (3.3)	8 (4.4)	7 (3.9)
105 (41)	10 (5.6)	9 (5.0)	7 (3.9)	9 (5.0)	7 (3.9)	7 (3.9)	6 (3.3)	8 (4.4)	6 (3.3)
115 (45)	10 (5.6)	10 (5.6)	8 (4.4)	10 (5.6)	6 (3.3)	7 (3.9)	5 (2.8)	7 (3.9)	6 (3.3)

*Temperature of air entering outdoor coil

Figure 19. Using HFC-410A Subcooling (TXV) Charge Method

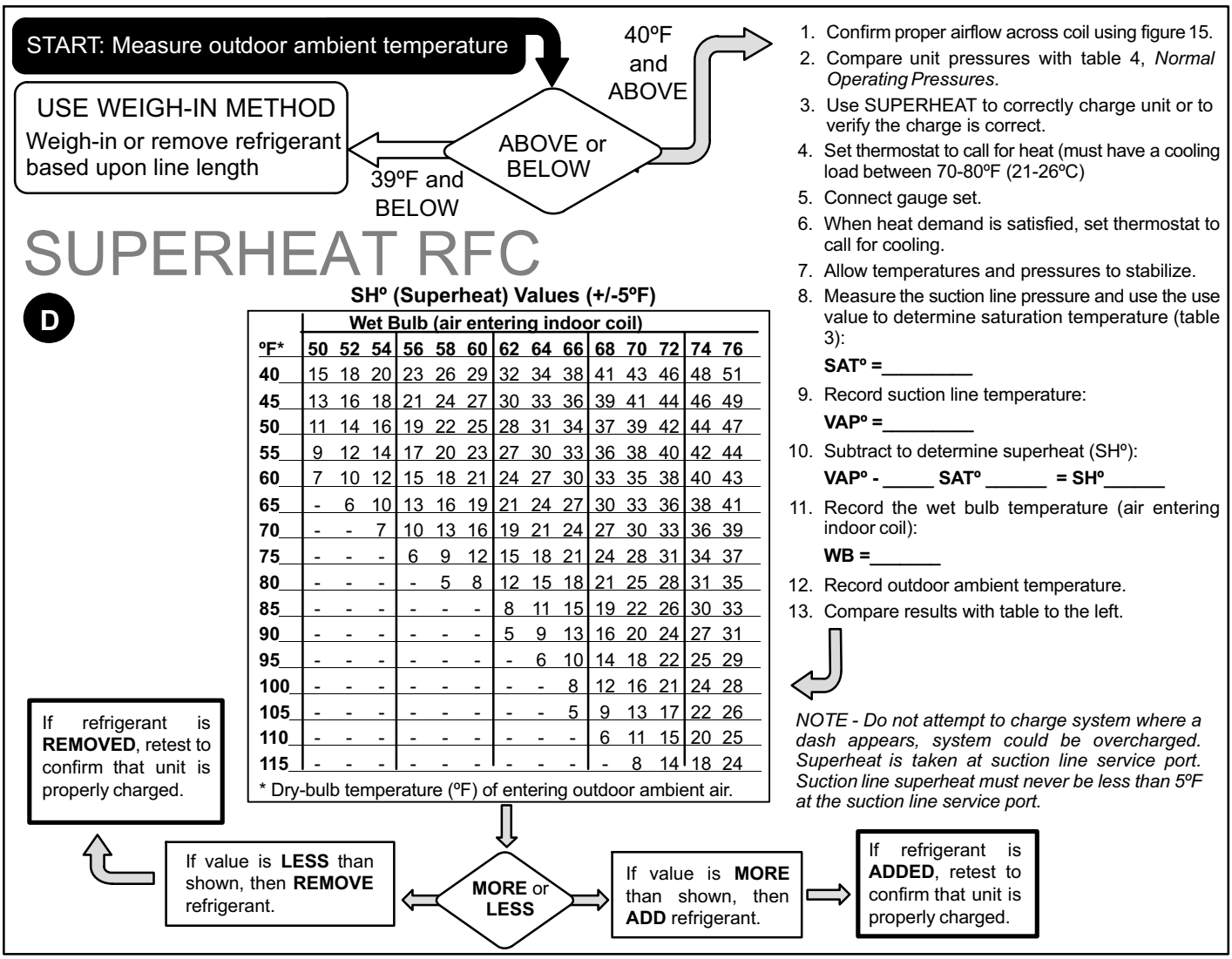


Figure 20. Using HFC-410A Superheat (Fixed Orifice) Charge Method

Table 3. HFC-410A Temperature (°F) - Pressure (Psig)

°F	Psig	°F	Psig	°F	Psig	°F	Psig	°F	Psig	°F	Psig	°F	Psig	°F	Psig
32	100.8	48	137.1	63	178.5	79	231.6	94	290.8	110	365.0	125	445.9	141	545.6
33	102.9	49	139.6	64	181.6	80	235.3	95	295.1	111	370.0	126	451.8	142	552.3
34	105.0	50	142.2	65	184.3	81	239.0	96	299.4	112	375.1	127	457.6	143	559.1
35	107.1	51	144.8	66	187.7	82	242.7	97	303.8	113	380.2	128	463.5	144	565.9
36	109.2	52	147.4	67	190.9	83	246.5	98	308.2	114	385.4	129	469.5	145	572.8
37	111.4	53	150.1	68	194.1	84	250.3	99	312.7	115	390.7	130	475.6	146	579.8
38	113.6	54	152.8	69	197.3	85	254.1	100	317.2	116	396.0	131	481.6	147	586.8
39	115.8	55	155.5	70	200.6	86	258.0	101	321.8	117	401.3	132	487.8	148	593.8
40	118.0	56	158.2	71	203.9	87	262.0	102	326.4	118	406.7	133	494.0	149	601.0
41	120.3	57	161.0	72	207.2	88	266.0	103	331.0	119	412.2	134	500.2	150	608.1
42	122.6	58	163.9	73	210.6	89	270.0	104	335.7	120	417.7	135	506.5	151	615.4
43	125.0	59	166.7	74	214.0	90	274.1	105	340.5	121	423.2	136	512.9	152	622.7
44	127.3	60	169.6	75	217.4	91	278.2	106	345.3	122	428.8	137	519.3	153	630.1
45	129.7	61	172.6	76	220.9	92	282.3	107	350.1	123	434.5	138	525.8	154	637.5
46	132.2	62	175.4	77	224.4	93	286.5	108	355.0	124	440.2	139	532.4	155	645.0
47	134.6			78	228.0			109	360.0			140	539.0		

Table 4. Normal Operating Pressures (Liquid +10 and Suction +5 psig) — XC14-XXX-230-02 and -03)

⚠ IMPORTANT

Use this table to perform maintenance checks; it is not a procedure for charging the system. Minor variations in these pressures may be due to differences in installations. Significant deviations could mean that the system is not properly charged or that a problem exists with some component in the system.

XC14-XXX-230-01

Model	-018	-024	-030	-036	-042	-048	-060
**Temp. °F (°C)	*Liquid Line Pressure / Vapor Line Pressure						
	Liquid / Vapor	Liquid / Vapor	Liquid / Vapor	Liquid / Vapor	Liquid / Vapor	Liquid / Vapor	Liquid / Vapor
Expansion Valve (TXV)							
65 (18)	222 / 140	233 / 138	230 / 136	240 / 137	236 / 138	238 / 136	239 / 133
70 (21)	241 / 141	250 / 138	247 / 137	259 / 138	253 / 140	256 / 138	258 / 135
75 (24)	259 / 143	271 / 140	265 / 139	278 / 139	273 / 141	277 / 139	278 / 136
80 (27)	279 / 144	291 / 141	287 / 140	299 / 139	296 / 142	299 / 140	300 / 137
85 (29)	301 / 145	313 / 143	308 / 141	321 / 140	318 / 143	320 / 139	323 / 138
90 (32)	319 / 145	335 / 143	331 / 142	344 / 141	341 / 144	343 / 140	346 / 139
95 (35)	346 / 146	361 / 145	355 / 144	368 / 142	366 / 146	369 / 141	370 / 140
100 (38)	370 / 147	384 / 146	380 / 145	393 / 143	392 / 147	395 / 142	396 / 142
105 (41)	396 / 148	412 / 147	405 / 146	419 / 144	417 / 148	422 / 144	415 / 143
110 (43)	422 / 150	436 / 148	432 / 147	446 / 145	445 / 149	450 / 146	449 / 145
115 (45)	451 / 151	468 / 149	461 / 148	477 / 146	475 / 151	481 / 148	476 / 147
Fixed Orifice (RFC)							
65 (18)	223 / 123	230 / 121	231 / 123	234 / 130	248 / 135	240 / 126	244 / 125
70 (21)	239 / 127	251 / 128	249 / 127	247 / 134	266 / 138	260 / 129	263 / 128
75 (24)	253 / 131	272 / 133	270 / 132	270 / 136	285 / 141	281 / 133	281 / 131
80 (27)	278 / 136	289 / 135	291 / 136	290 / 138	305 / 143	301 / 135	303 / 134
85 (29)	299 / 139	312 / 140	314 / 140	313 / 141	327 / 145	324 / 138	324 / 136
90 (32)	320 / 142	335 / 142	337 / 142	336 / 143	349 / 147	346 / 140	347 / 139
95 (35)	343 / 145	361 / 144	359 / 144	358 / 145	372 / 149	371 / 142	370 / 141
100 (38)	367 / 147	383 / 147	383 / 146	361 / 148	396 / 150	395 / 144	394 / 143
105 (41)	392 / 149	409 / 149	408 / 147	409 / 150	421 / 152	420 / 146	418 / 145
110 (43)	417 / 152	441 / 151	433 / 149	430 / 151	447 / 153	447 / 148	444 / 146
115 (46)	445 / 154	467 / 152	467 / 151	463 / 152	476 / 154	473 / 150	471 / 147

XC14-XXX-230-02 and -03)

Model	-018	-024	-030	-036	-041	-042	-047	-048	-060
**Temp. °F (°C)	Liquid / Suction	Liquid / Suction	Liquid / Suction	Liquid / Suction	Liquid / Suction	Liquid / Suction	Liquid / Suction	Liquid / Suction	Liquid / Suction
Expansion Valve (TXV)									
65 (18)	230 / 138	225 / 135	226 / 129	238 / 132	233 / 142	236 / 138	233 / 139	238 / 136	239 / 133
70 (21)	244 / 139	242 / 137	241 / 131	254 / 135	239 / 142	253 / 140	252 / 140	256 / 138	258 / 135
75 (24)	265 / 140	260 / 138	259 / 134	273 / 138	256 / 143	273 / 141	272 / 141	277 / 139	278 / 136
80 (27)	286 / 140	282 / 140	281 / 138	293 / 140	278 / 144	296 / 142	294 / 142	299 / 140	300 / 137
85 (29)	307 / 142	304 / 141	301 / 140	316 / 142	299 / 145	318 / 143	315 / 142	320 / 139	323 / 138
90 (32)	330 / 143	326 / 142	324 / 141	340 / 143	321 / 145	341 / 144	338 / 144	343 / 140	346 / 139
95 (35)	351 / 144	351 / 142	348 / 142	366 / 144	343 / 146	366 / 146	361 / 144	369 / 141	370 / 140
100 (38)	380 / 144	376 / 144	372 / 143	392 / 145	366 / 147	392 / 147	387 / 144	395 / 142	396 / 142
105 (41)	407 / 145	403 / 145	399 / 144	420 / 147	389 / 148	417 / 148	413 / 145	422 / 144	415 / 143
110 (43)	436 / 146	433 / 145	428 / 145	449 / 148	421 / 149	445 / 149	442 / 148	450 / 146	449 / 145
115 (45)	466 / 147	463 / 147	456 / 146	480 / 149	452 / 151	475 / 151	465 / 148	481 / 148	476 / 147
Fixed Orifice (RFC)									
65 (18)	232 / 124	228 / 125	229 / 128	241 / 131	228 / 131	248 / 135	232 / 125	240 / 126	244 / 125
70 (21)	248 / 127	244 / 127	243 / 129	258 / 134	245 / 135	266 / 138	249 / 129	260 / 129	263 / 128
75 (24)	267 / 131	261 / 131	261 / 132	277 / 136	263 / 138	285 / 141	268 / 133	281 / 133	281 / 131
80 (27)	286 / 135	284 / 134	284 / 135	298 / 139	284 / 141	305 / 143	286 / 136	301 / 135	303 / 134
85 (29)	307 / 138	303 / 137	305 / 138	321 / 141	306 / 144	327 / 145	312 / 140	324 / 138	324 / 136
90 (32)	328 / 141	325 / 140	327 / 140	342 / 143	327 / 146	349 / 147	332 / 142	346 / 140	347 / 139
95 (35)	351 / 143	347 / 142	349 / 142	366 / 145	348 / 148	372 / 149	357 / 144	371 / 142	370 / 141
100 (38)	375 / 146	370 / 144	372 / 144	392 / 147	372 / 149	396 / 150	379 / 146	395 / 144	394 / 143
105 (41)	400 / 148	394 / 146	396 / 146	416 / 149	395 / 151	421 / 152	406 / 149	420 / 146	418 / 145
110 (43)	426 / 150	420 / 148	422 / 148	446 / 151	424 /153	447 / 153	430 / 150	447 / 148	444 / 146
115 (46)	457 / 153	447 / 150	449 / 150	480 / 152	453 / 155	476 / 154	460 / 152	473 / 150	471 / 147

**Values shown are typical pressures; indoor unit match up, indoor air quality equipment, and indoor load will cause the pressures to vary.*

***Temperature of the air entering the outside coil.*

System Operation

⚠ IMPORTANT

Some scroll compressor have internal vacuum protector that will unload scrolls when suction pressure goes below 20 psig. A hissing sound will be heard when the compressor is running unloaded. Protector will reset when low pressure in system is raised above 40 psig. DO NOT REPLACE COMPRESSOR.

The outdoor unit and indoor blower cycle on demand from the room thermostat. When the thermostat blower switch is in the **ON** position, the indoor blower operates continuously.

HIGH PRESSURE SWITCH

XC14 units are equipped with a high-pressure switch that is located in the liquid line of the compressor as illustrated in *Unit Dimensions* on page 5. The switch is a Single Pole, Single Throw (SPST), manual-reset switch with red cap that is normally closed and removes power from the compressor when discharge pressure rises above factory setting at 590 ± 10 psi.

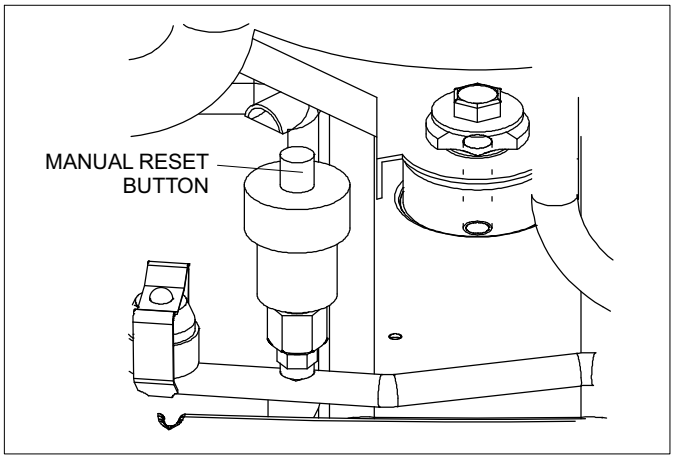


Figure 21. High Pressure Switch (S4) Manual Reset

DISCHARGE THERMOSTAT

Each XC14 unit is equipped with a discharge thermostat located in the discharge line of the compressor. The switch (SPST, auto-reset, normally closed) and removes power from the compressor when discharge temperature exceeds the factory setting of 220°F ±5°F.

FILTER DRIER

A filter drier is factory-installed as illustrated in *Unit Dimensions* on page 5, with each XC14 unit to ensure a clean, moisture-free system. A replacement filter drier is available from Lennox. Refer to Lennox Repair Part Program.

Maintenance

DEALER

Maintenance and service must be performed by a qualified installer or service agency. At the beginning of each cooling season, the system should be checked as follows:

Outdoor Unit

1. Clean and inspect the outdoor coil. The coil may be flushed with a water hose. Ensure the power is turned off before you clean the coil.
2. Outdoor fan motor is prelubricated and sealed. No further lubrication is needed.
3. Visually inspect connecting lines and coils for evidence of oil leaks.
4. Check wiring for loose connections.
5. Check for correct voltage at the unit (with the unit operating).
6. Check amp-draw outdoor fan motor.

UNIT NAMEPLATE: _____ ACTUAL: _____

NOTE - If owner reports insufficient cooling, the unit should be gauged and refrigerant charge checked.

Outdoor Coil

It may be necessary to flush the outdoor coil more frequently if it is exposed to substances which are corrosive or which block airflow across the coil (e.g., pet urine, cottonwood seeds, fertilizers, fluids that may contain high levels of corrosive chemicals such as salts)

- Outdoor Coil — The outdoor coil may be flushed with a water hose.
- Outdoor Coil (Sea Coast) — Moist air in ocean locations can carry salt, which is corrosive to most metal. Units that are located near the ocean require frequent inspections and maintenance. These inspections will determine the necessary need to wash the unit including the outdoor coil. Consult your installing contractor for proper intervals/procedures for your geographic area or service contract.

INDOOR UNIT

1. Clean or change filters.
2. Adjust blower speed for cooling. Measure the pressure drop over the coil to determine the correct blower CFM. Refer to the unit information service manual for pressure drop tables and procedure.
3. Check blower drive belt for wear and proper tension.
4. Check all wiring for loose connections
5. Check for correct voltage at unit (blower operating).
6. Check amp-draw on blower motor.

   UNIT NAMEPLATE: _____ **ACTUAL:** _____

INDOOR COIL

1. Clean coil, if necessary.
2. Check connecting lines and coils for signs of oil leaks.
3. Check condensate line and clean, if necessary.

Start-Up and Performance Checklist

Job Name _____ Job no. _____ Date _____

Job Location _____ City _____ State _____

Installer _____ City _____ State _____

Unit Model No. _____ Serial No. _____ Service Technician _____

Nameplate Voltage _____

Rated Load Ampacity _____ Compressor _____ Outdoor Fan _____

Maximum Fuse or Circuit Breaker _____

Electrical Connections Tight? ❑ Indoor Filter clean? ❑ Supply Voltage (Unit Off) _____

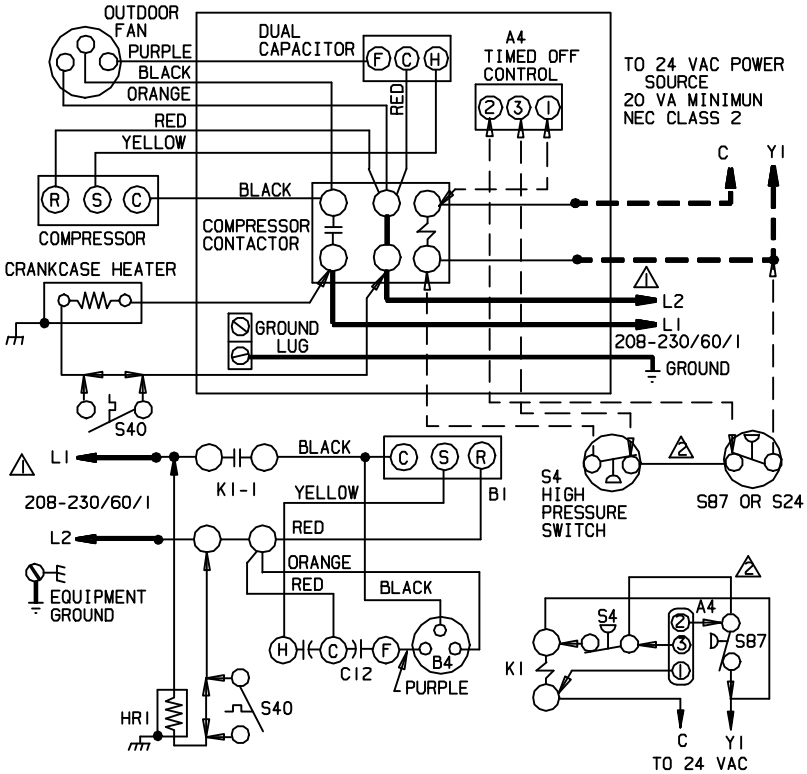
Indoor Blower RPM _____ S.P. Drop Over Indoor (Dry) _____ Outdoor Coil Entering Air Temp. _____

Discharge Pressure _____ Suction Pressure _____ Refrigerant Charge Checked? ❑

Refrigerant Lines: - Leak Checked? ❑ Properly Insulated? ❑	Outdoor Fan Checked? ❑
Service Valves: --- Fully Opened? ❑ Caps Tight? ❑	**Thermostat**
Voltage With Compressor Operating _____	Calibrated? ❑ Properly Set? ❑ Level? ❑

Unit Electrical Diagram and Sequence of Operations

XC14-XX-230-XX (ALL UNITS AND VERSIONS)



DESCRIPTION	
KEY	COMPONENT
A4	CONTROL-TIMED OFF
B1	COMPRESSOR
B4	MOTOR-OUTDOOR FAN
C12	CAPACITOR-DUAL
HR1	HEATER-COMPRESSOR
K1,-1	CONTACTOR-COMPRESSOR
S4	SWITCH-HIGH PRESSURE
S24	SWITCH-LOSS OF CHARGE
S40	THERMOSTAT-CRANKCASE
S87	SWITCH-LOW PRESS.COMP 1

⚠1 FOR USE WITH COPPER CONDUCTORS ONLY. REFER TO UNIT RATING PLATE FOR MINIMUM CIRCUIT AMPACITY AND MAXIMUM OVERCURRENT PROTECTION SIZE.

⚠2 JUMPER IS USED WHEN TOC IS NOT USED

WARNING- ELECTRIC SHOCK HAZARD, CAN CAUSE INJURY OR DEATH. UNIT MUST BE GROUNDED IN ACCORDANCE WITH NATIONAL AND LOCAL CODES.

LINE VOLTAGE FIELD INSTALLED

CLASS II VOLTAGE FIELD INSTALLED

← INDICATES OPTIONAL COMPONENTS

	Supersedes Form No.
09/05	
	New Form No. 534,773W

Litho U.S.A.

NOTE- The thermostat used may be electromechanical or electronic.

NOTE- Transformer in indoor unit supplies power (24 VAC) to the thermostat and outdoor unit controls.

COOLING:

1- Cooling demand initiates at Y1 in the thermostat.

1 - - 24VAC from indoor unit (Y1) energizes the TOC timed off control (if used) , which energizes contactor K1.

2 - - K1-1 N.O. closes, energizing compressor (B1) and outdoor fan motor (B4).

4 - Compressor (B1) and outdoor fan motor (B4) begin immediate operation..

END OF COOLING DEMAND:

5- Cooling demand is satisfied. Terminal Y1 is de-energized.

6- Compressor contactor K1 is de-energized.

7- K1-1 opens and compressor (B1) and outdoor fan motor (B4) are de-energized and stop immediately.